

# VXI

## Closed circuit cooling towers



### Key benefits

- Reliable
- Quiet
- Compact

#### VXI characteristics

Counter flow, centrifugal fan, forced draft

#### Capacity range

up to 2660 kW

#### Maximum entering fluid temperature

82°C

#### Typical applications

- Small to medium HVAC and industrial applications
- Tight enclosures and installations requiring a single air inlet
- Indoor installations
- Sound critical installations
- High temperature industrial application
- Dry operation in winter time



## Reliable operation guaranteed

- Since 1978, thousands globally installed, proving the VXI coolers **reliability**
- Fans, motor and drive system (V-belt) are located in the **dry air**, preventing moisture and condensation. No external moving parts, helping it withstand the toughest weather.
- Various corrosion-resistant materials, including the unique [Baltibond® hybrid coating](#) for guaranteed long service life.
- **Optional extended surface coil** with steel fins for **dry operation**

## Ideal for a quiet operation

- VXI closed circuit cooling towers include **quiet internal centrifugal fans** for minimal surrounding noise.
- Single-side air inlet, and a **quieter tower rear** for more noise-sensitive areas.
- Cut operation noise still further with factory-designed and tested [sound attenuators](#).

## More compact

- Compact design for **confined spaces**,
- Single-side air inlet lets you install **next to solid walls**,
- Units housable **indoors** thanks to centrifugal fans allowing intake or discharge ductwork.

## Reduced shipping, rigging and installation costs

- VXI units are factory-assembled. We ship larger models in 2 sections to reduce the size and weight of the heaviest section for **easy on-site assembly** with smaller cranes
- VXI offers high capacity and minimal operating weight. **Save on steel supports**, both underneath the equipment and in the building itself for rooftop installations.
- VXI-C models can be **container-shipped** (in 12' containers). Fan enclosures shippable loose in the tower bottom section for easy on-site assembly.

Interested in the VXI cooling tower for cooling your process fluid? Contact your local [BAC representative](#).

## Downloads

- [VXI closed circuit cooling tower](#)
- [VXI Closed Circuit Cooling Tower - brochure](#)
- [Operating and Maintenance VXI](#)
- [Rigging and installation VXI](#)
- [Spare Parts for VXI](#)



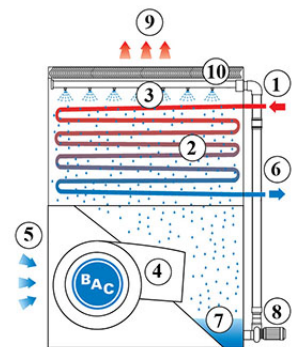
- [Retrofit Opportunities for VXI](#)

# Principle of operation

## Closed circuit cooling towers

### Principle of operation

Warm process **fluid (1)** enters through a **heat exchange coil (2)** and gets water sprayed on by the **spray system (3)** at the top of the cooling tower. At the same time the **centrifugal fan (4)**, located at the bottom of the unit, blows ambient **air (5)** upwards through the tower. During operation, heat is transferred from the internal circuit coil to the water, and then to the atmosphere as a portion of the water that evaporates. The cooled down fluid then **exits the unit (6)**. The tower **sump (7)** or basin collects the remaining water. The spray water **pump (8)** recirculates the water up to the water spray system. The warm saturated **air (9)** leaves the tower through the drift **eliminators (10)**, which remove water droplets from the air.



**You want to use the VXi cooling tower to cool your process fluid?**  
Contact your local [BAC representative](#) for more information.

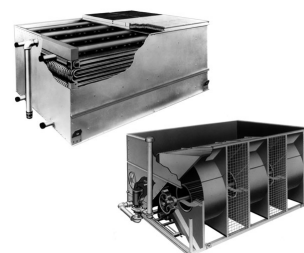
# Construction details

## Closed circuit cooling towers

### Construction details

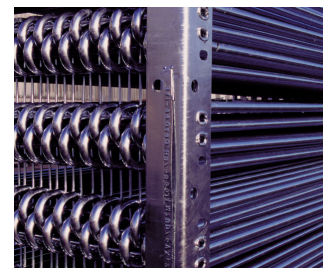
#### 1. Material options

- Heavy-gauge hot-dip galvanized steel is used for external unit steel panels and structural elements featuring [Baltiplus Corrosion Protection](#).
- The unique [Baltibond® hybrid coating](#) is an **optional extra**. A hybrid polymer coating for longer service life, applied pre-assembly to all hot-dip galvanized steel components of the unit.
- Optional [stainless steel](#) panels and structural elements of type 304L or 316L for extreme applications.
- Or the economical alternative: a **water-contact stainless steel cold water basin**. Its key components and the basin itself are stainless steel. The rest is protected with the Baltibond hybrid coating.



#### 2. Heat transfer media

- Our heat transfer media is a **cooling coil**. Its thermal performance is proven during comprehensive [lab thermal performance tests](#), and it offers you unrivalled system efficiency.
- The coil is constructed of prime surface steel, hot-dip galvanized after fabrication. Designed for maximum 10 bar operating pressure according to PED.
- All hot dip galvanized and stainless steel coils are delivered with BAC's **Internal Coil Corrosion Protection**, to ensure an optimal internal corrosion protection and guaranteed quality.
- Try our **optional extended surface coils** with selected rows, finned at 3 to 5 fins per inch and hot-dip galvanized after fabrication, for dry operation during winter time.
- **Optional stainless steel coils** are in type 304L or 316L.



### 3. Air movement system

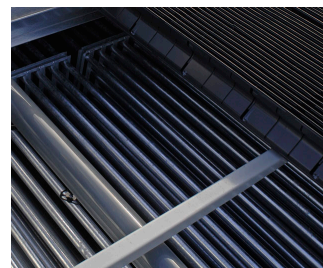
- With motor-driven centrifugal fan and a **V-belt drive**. You can easily remove the entire motor base for proper belt tensioning to ensure constantly correct belt alignment. Together with the **heavy duty fan shaft bearings** this guarantees optimal operational efficiency. Single- and multi speed **motors** available.
- **Centrifugal fan(s)** are forward-curved and nearly noiseless. Overcome external static pressure! Use [sound attenuators](#) and duct work etc. for air intake/discharge with no loss of thermal performance!
- **Our drift eliminators** come in UV-resistant plastic, which will not rot, decay or decompose and their performance is tested and **certified by Eurovent**. They are assembled in **easily handled and removable sections**, for optimal internal access.
- [Steel eliminators](#), protected with the unique [Baltibond® hybrid coating](#), for optimal corrosion protection, are also available for specific applications.



### 4. Water distribution system

These consist of:

- A **header** and **spray branches** with wide non-clog plastic **nozzles**, secured by rubber **grommets**. You can easily remove, clean and flush both nozzles and spray branches.
- A cold water basin with:
  - **strainers** which are easy to lift out and the anti-vortexing device also helps stop trapped air
  - mechanical **make up**
  - circular **access door**
- Close coupled, bronze fitted centrifugal **spray pump** with totally enclosed fan cooled (TEFC) motor. Bleed line with metering valve installed from pump discharge to overflow.



**Like to know more about the VXI construction details?** Contact your [local BAC representative](#).

# Options and accessories

## Closed circuit cooling towers

### Options and accessories

Below is a listing of the main VXI options and accessories. If your required option or accessory is not listed, look no further than your [local BAC representative](#).



#### Plume abatement coil

A finned discharge coil is installed in your cooling tower discharge and piped in series with the wet coil. This **reduces or eliminates plumes** and **extends the dry cooling capacity**.

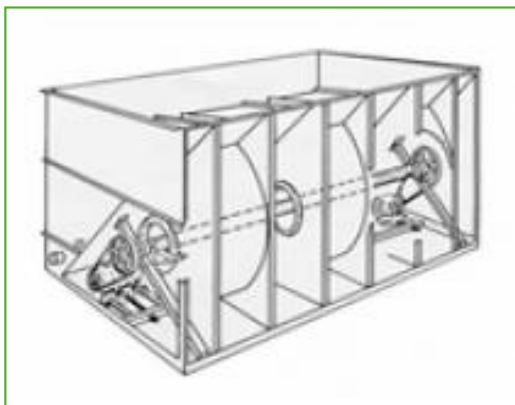


#### Sound attenuation

Reducing noise at air intake and discharge points brings us closer to silent cooling equipment.

- For **light** sound reduction, ideal for **suburban** requirements, try the XA sound attenuation.
- The **medium** sound reductions attained through XB sound attenuation are perfect for **residential** sound requirements
- For **heavy** sound reductions, XC sound attenuation is the best option, ideal for **rural** sound requirements.





## Baltiguard drive system

With this, operate your system like a dual-speed motor, but with standby reserve capacity **to cope with any failure.**



## Remote sump connection

The best way to **prevent a sump freezing** is to use the auxiliary remote variety within a heated area. Shutting off the circulating pump allows all the water in the water distribution, as well as that in suspension and the sump to drain freely to the auxiliary sump.



## Basin heater package

Thanks to our factory-installed heaters, the water stays at 4°C and **never freezes**, even during equipments downtime and however cold it gets outside.





## Electric water level control package

For perfectly precise water level control, replace the standard mechanical valve with our electrical water level controller.



## Platforms

To inspect and maintain from the top of the unit more **easily** and **safely**, platforms can be installed.



## Ladder, safety cage and handrail

A ladder, safety cage and handrails **all facilitate access to the top of the unit** and safe inspection of your cooling tower.



### Extended lubrication lines

Extended lubrication lines with easily accessible grease fittings can be used **to lubricate** fan shaft bearings.



### Discharge hood

Discharge hoods **reduce the risk of re-circulation** in tight enclosures by increasing discharge air velocity, and can be used to elevate the unit discharge above adjacent walls to comply with layout guidelines.



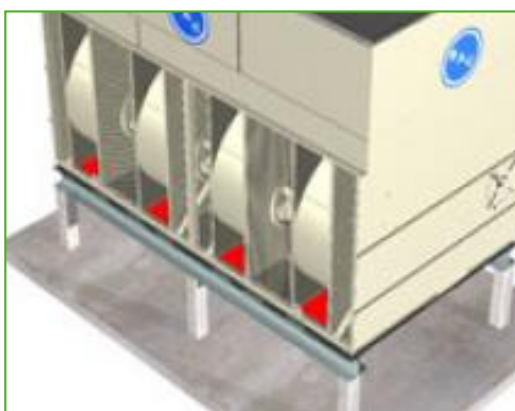
### Positive closure dampers

Use positive closure dampers (PCD) **to minimize the heatloss due to convection** by preventing air flow through equipment that is shut down.



### Safety switch

Cuts power to motors **with safety in mind** during inspection or maintenance.



### Solid bottom panels

Solid bottom panels are required when the unit is installed elevated by 30 cm or more and when intake air is ducted to the unit.



### Standby pump

Install a standby **reserve spray pump** as failure backup!



## Water treatment equipment

Devices to control water treatment are needed to ensure proper **cooling tower water care**. Not only does this help protect the components and fill pack, controlling corrosion, scaling and fouling, it also avoids the proliferation of harmful bacteria, including **legionella**, in the recirculating water.



## Filter

Separators and media filters efficiently **remove suspended solids** in the recirculating water, reducing system cleaning costs and optimizing water treatment results. Filtration helps you keep the recirculating water clean.



## Sump sweeper piping

Sump sweeper piping **prevents sediment collecting in the cold water basin** of the unit. A complete piping system, including nozzles, is installed in the basin of the tower **for connection to side stream filtration** equipment.



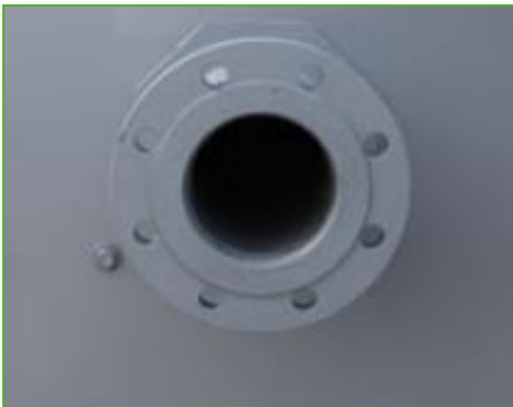
### Clean out port

Clean out port **makes it easy to eliminate silt and sludge** from the cooling tower basin when cleaning and flushing the sump.



### Steel drift eliminators

Steel drift eliminators are more **robust** than plastic alternatives.



### Flanges

Flanges facilitate **pipng connections** on-site.



# Special needs?

## Closed circuit cooling towers

### Special needs?

Our ongoing [R&D](#) investment helps BAC offer you a complete set of solutions **for VXI closed circuit cooling towers that meet your needs.** Plus, we also cater for extra requirements such as:

#### Sound control

VXI uses a centrifugal fan in a V-design enclosure for better sound-control.

**A quieter tower rear** for more noise-sensitive areas.

Helping keep it near noiseless:

- [Sound attenuators](#)
- [Baltiguard® drive system](#)

#### Plume control

Tap into abundant BAC plume control experience. For the VXI line, we offer [plume abatement coils](#) with **reduced plume and extended dry operation periods.**

Check out our [BAC plume visualization software](#) for insight into **how your cooling equipment will plume** before installation. Helping you choose the best and most effective plume abatement solution.



## Water savings

You need water for evaporative cooling. At BAC, however, we offer acclaimed and advanced water saving technologies. Helping in this aim are:

- [Electric water level control package](#)
- [Water treatment equipment](#)
- [Sump sweeper piping](#)
- [Plume abatement coil](#)
- Two-way valve control

BAC boasts a **complete water saving product range** for unrivalled water saving AND exceptional thermal efficiency, thanks to water saving technology. Hybrid wet/dry cooling towers are: [HXI](#), [HFL](#), [TrilliumSeries™ coolers](#).

## Energy saving

VXI uses evaporative cooling technology for lower operating temperatures than other cooling methods. With the following options, reduce energy costs still further:

- [Baltiguard® drive system](#)
- Thermostat





## Enhanced hygiene and water care

Water circulates in evaporative cooling towers and it is important to avoid excessive accumulation of dissolved solids. The following options help keep your cooling tower clean:

- [Remote sump](#)
- [Water treatment equipment](#)
- [Sump sweeper piping](#)
- [Clean out port](#)
- [Filters](#)

To control biological growth and scale formation, the water quality of the circulated water should be checked regularly. [Water quality guidelines](#) can be found in the [Knowledge center](#) of the website.

## Year-round reliable operation

Inspect and maintain your cooling tower and protect it against extreme weather for year-round reliability. The options below help keep your cooling tower running smoothly and reliably and facilitate maintenance.

- [Remote sump](#)
- [Water treatment equipment](#)
- [Sump sweeper piping](#)
- [Clean out port](#)
- [Filters](#)
- [Electric water level control package](#)
- [Plume abatement coil](#)
- [Baltibond<sup>®</sup> hybrid coating](#)

**Do you too want to benefit from the above solutions?** Contact your [local BAC representative](#) for more information.



# VXI 9-36

## Closed circuit cooling towers

### Engineering data

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#### General notes

1. Make up, overflow, suction, drain connections and access door can be provided on side opposite to that shown; consult your BAC representative.
2. Unit height is indicative, for precise value refer to certified print.
3. Shipping/operating weights indicated are for units without accessories such as sound attenuators, discharge hoods, etc. Consult factory certified prints to obtain weight additions and the heaviest section to be lifted.
4. The drawings for units with only on spray pump show the standard "right hand" arrangement, which has the air inlet side on the right when facing the connection end.
5. Coil, overflow, make up and spray water connections are always located on the same end of the unit. For double pump units an additional set of coil connections and an additional overflow connection will be installed on the other end of the unit.
6. For indoor applications of closed circuit cooling towers, the room may be used as a plenum with ductwork is required, an enclosed fan section must be specified; consult your BAC representative for details.
7. Fan kW is at 0 Pa ESP. To operate against external static pressure up to 125 Pa, increase each fan motor one size.
8. On models VXI 9 to VXI 36 access doors are located at the opposite of the air inlet side, ensure sufficient space for entry when positioning these units.  
When flow rate on models VXI 27, VXI 36, VXI 50 exceeds 30l/s the quantity of coil connections will be double.
9. When flow rate on models VXI 70, VXI C72, VXI C108, VXI 95, VXI 145, VXI 180, VXI 144, VXI 215 exceeds 60 l/s the coil connections will be double when flow rate on models VXI 190, VXI 290, VXI 360, VXI 288 and VXI 430 exceeds 120l/s the quantity of coil connections will be double.  
Models VXI 9 through VXI 145 have one coil section and one fan motor, which can be switched on or off.
10. Models VXI-95, 144, 145, 180 and 215 have one coil section and one or two fan motors per coil casing section. Fan cycling results in only on-off operation. On these Units all fans need to operate simultaneously. Models vxI-190, 288, 290,360 and 430 have 2 coils casing section. Fan cycling results in only on-off operation. On these units all fans need to operate simultaneously per coil casing section. Multiple speed motors are available for additional steps of capacity control can be obtained with fan discharge dampers. Consult your local BAC representative.
11. For dry operation, standard motors must be increased one size to avoid motor overloading. Extended surface coils are available to vastly increase dry capacity without motor size increase. Consult your local



BAC representative for selection and pricing.

**Last update:** 01/07/2024

**VXI 9-36**



1. Drain ND50; 2. Outlet connection ND80 for VXI 9-X and ND100 for VXI 18-X, 27-X and 36-X; 3. Overflow ND50; 4. Make up ND25; 5. Inlet connection ND80 for VXI 9-X and ND100 for VXI 18-X, 27-X and 36-X; 6. Vent ND15; 7. Access door (not shown).



| Model    | Weights (kg)      |                  |                       | Dimensions (mm) |      |      | Air Flow (m³/s) | Fan Motor (kW) | Water Flow (l/s) | Pump Motor (kW) | Coil Volume (L) |
|----------|-------------------|------------------|-----------------------|-----------------|------|------|-----------------|----------------|------------------|-----------------|-----------------|
|          | Oper. Weight (kg) | Ship. Weight(kg) | Heaviest Section (kg) | L               | W    | H    |                 |                |                  |                 |                 |
| VXI 9-1  | 780               | 670              | 660                   | 914             | 1207 | 2245 | 2.3             | (1x) 1.5       | 2.2              | (1x) 0.25       | (1x) 75         |
| VXI 9-2  | 870               | 760              | 480                   | 914             | 1207 | 2467 | 2.2             | (1x) 1.5       | 2.2              | (1x) 0.25       | (1x) 95         |
| VXI 9-3  | 980               | 830              | 540                   | 914             | 1207 | 2683 | 2.5             | (1x) 2.2       | 2.2              | (1x) 0.25       | (1x) 115        |
| VXI 18-0 | 1120              | 920              | 920                   | 1829            | 1207 | 2035 | 4.6             | (1x) 4.0       | 4.7              | (1x) 0.37       | (1x) 98         |
| VXI 18-1 | 1270              | 1030             | 1030                  | 1829            | 1207 | 2245 | 5.0             | (1x) 4.0       | 4.7              | (1x) 0.37       | (1x) 140        |
| VXI 18-2 | 1440              | 1160             | 700                   | 1829            | 1207 | 2467 | 4.8             | (1x) 4.0       | 4.7              | (1x) 0.37       | (1x) 182        |
| VXI 18-3 | 1650              | 1330             | 860                   | 1829            | 1207 | 2683 | 5.5             | (1x) 5.5       | 4.7              | (1x) 0.37       | (1x) 224        |
| VXI 27-1 | 1760              | 1320             | 1320                  | 2737            | 1207 | 2343 | 7.6             | (1x) 5.5       | 7.1              | (1x) 0.75       | (1x) 205        |
| VXI 27-2 | 1990              | 1500             | 1000                  | 2737            | 1207 | 2578 | 6.8             | (1x) 5.5       | 7.1              | (1x) 0.75       | (1x) 269        |
| VXI 27-3 | 2300              | 1730             | 1200                  | 2737            | 1207 | 2813 | 7.1             | (1x) 7.5       | 7.1              | (1x) 0.75       | (1x) 333        |
| VXI 36-2 | 2300              | 1800             | 1200                  | 3658            | 1207 | 2578 | 10.4            | (1x) 7.5       | 9.5              | (1x) 0.75       | (1x) 356        |
| VXI 36-3 | 2850              | 2080             | 1440                  | 3658            | 1207 | 2813 | 10.9            | (1x) 11.0      | 9.5              | (1x) 0.75       | (1x) 442        |



# VXI 50

## Closed circuit cooling towers

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#### General notes

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2. Unit height is indicative, for precise value refer to certified print.
3. Shipping/operating weights indicated are for units without accessories such as sound attenuators, discharge hoods, etc. Consult factory certified prints to obtain weight additions and the heaviest section to be lifted.
4. The drawings for units with only on spray pump show the standard "right hand" arrangement, which has the air inlet side on the right when facing the connection end.
5. Coil, overflow, make up and spray water connections are always located on the same end of the unit. For double pump units an additional set of coil connections and an additional overflow connection will be installed on the other end of the unit.
6. For indoor applications of closed circuit cooling towers, the room may be used as a plenum with ductwork is required, an enclosed fan section must be specified; consult your BAC representative for details.
7. Fan kW is at 0 Pa ESP. To operate against external static pressure up to 125 Pa, increase each fan motor one size.
8. On models VXI 9 to VXI 36 access doors are located at the opposite of the air inlet side, ensure sufficient space for entry when positioning these units.  
When flow rate on models VXI 27, VXI 36, VXI 50 exceeds 30l/s the quantity of coil connections will be double.
9. When flow rate on models VXI 70, VXI C72, VXI C108, VXI 95, VXI 145, VXI 180, VXI 144, VXI 215 exceeds 60 l/s the coil connections will be double when flow rate on models VXI 190, VXI 290, VXI 360, VXI 288 and VXI 430 exceeds 120l/s the quantity of coil connections will be double.  
Models VXI 9 through VXI 145 have one coil section and one fan motor, which can be switched on or off.
10. Models VXI-95, 144, 145, 180 and 215 have one coil section and one or two fan motors per coil casing section. Fan cycling results in only on-off operation. On these Units all fans need to operate simultaneously. Models vxI-190, 288, 290,360 and 430 have 2 coils casing section. Fan cycling results in only on-off operation. On these units all fans need to operate simultaneously per coil casing section. Multiple speed motors are available for additional steps of capacity control can be obtained with fan discharge dampers. Consult your local BAC representative.
11. For dry operation, standard motors must be increased one size to avoid motor overloading. Extended surface coils are available to vastly increase dry capacity without motor size increase. Consult your local



BAC representative for selection and pricing.

**Last update:** 01/07/2024

**VXI 50**





1. Drain ND50; Outlet connection ND100; 3. Overflow ND80; 4. Make up ND25; 5. Inlet connection ND100; 6. Vent ND15; 7. Access door.



| Model    | Weights (kg)      |                   |                       | Dimensions (mm) |      |      | Air Flow (m <sup>3</sup> /s) | Fan Motor (kW) | Water Flow (l/s) | Pump Motor (kW) | Coil Volume (L) |
|----------|-------------------|-------------------|-----------------------|-----------------|------|------|------------------------------|----------------|------------------|-----------------|-----------------|
|          | Oper. Weight (kg) | Ship. Weight(kg ) | Heaviest Section (kg) | L               | W    | H    |                              |                |                  |                 |                 |
| VXI 50-2 | 3740              | 2670              | 1720                  | 3645            | 1438 | 3093 | 14.6                         | (1x)<br>11.0   | 13.9             | (1x)<br>1.5     | (1x)<br>515     |
| VXI 50-3 | 4280              | 2950              | 1980                  | 3645            | 1438 | 3328 | 15.7                         | (1x)<br>11.0   | 13.9             | (1x)<br>1.5     | (1x)<br>638     |
| VXI 50-4 | 4825              | 3255              | 2240                  | 3645            | 1438 | 3563 | 16.9                         | (1x)<br>15.0   | 13.9             | (1x)<br>1.5     | (1x)<br>762     |



# VXI 95-145-190-290

## Closed circuit cooling towers

### Engineering data

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6. For indoor applications of closed circuit cooling towers, the room may be used as a plenum with ductwork is required, an enclosed fan section must be specified; consult your BAC representative for details.
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11. For dry operation, standard motors must be increased one size to avoid motor overloading. Extended surface coils are available to vastly increase dry capacity without motor size increase. Consult your local



BAC representative for selection and pricing.

**Last update:** 01/07/2024

**VXI 95-145-190-290**



1. Drain ND50 (not shown); 2. Outlet Connection ND100; 3. Overflow ND80; 4. Make Up ND50; 5. Inlet Connection ND100; 6. Vent ND15; 7. Access Door.



| Model     | Weights (kg)      |                  |                       | Dimensions (mm) |      |      | Air Flow (m <sup>3</sup> /s) | Fan Motor (kW) | Water Flow (l/s) | Pump Motor (kW) | Coil Volume (L) |
|-----------|-------------------|------------------|-----------------------|-----------------|------|------|------------------------------|----------------|------------------|-----------------|-----------------|
|           | Oper. Weight (kg) | Ship. Weight(kg) | Heaviest Section (kg) | L               | W    | H    |                              |                |                  |                 |                 |
| VXI 95-2  | 7740              | 4990             | 3200                  | 3550            | 2397 | 4013 | 27.6                         | (1x)<br>30.0   | 25.2             | (1x)<br>2.2     | (2x)<br>448     |
| VXI 95-3  | 8630              | 5630             | 3850                  | 3550            | 2397 | 4248 | 26.7                         | (1x)<br>30.0   | 25.2             | (1x)<br>2.2     | (2x)<br>556     |
| VXI 95-4  | 9520              | 6180             | 4470                  | 3550            | 2397 | 4483 | 26.2                         | (1x)<br>30.0   | 25.2             | (1x)<br>2.2     | (2x)<br>664     |
| VXI 145-1 | 10100             | 6300             | 3780                  | 5385            | 2397 | 3778 | 39.9                         | (1x)<br>37.0   | 38.5             | (1x)<br>4.0     | (2x)<br>506     |
| VXI 145-2 | 11460             | 7280             | 4715                  | 5385            | 2397 | 4013 | 38.6                         | (1x)<br>37.0   | 38.5             | (1x)<br>4.0     | (2x)<br>669     |
| VXI 145-3 | 12810             | 8175             | 5710                  | 5385            | 2397 | 4248 | 37.5                         | (1x)<br>37.0   | 38.5             | (1x)<br>4.0     | (2x)<br>832     |
| VXI 145-4 | 14160             | 9260             | 6690                  | 5385            | 2397 | 4483 | 36.6                         | (1x)<br>37.0   | 38.5             | (1x)<br>4.0     | (2x)<br>995     |
| VXI 190-2 | 15400             | 9820             | 3390                  | 7226            | 2397 | 4013 | 55.4                         | (2x)<br>30.0   | 50.4             | (2x)<br>2.2     | (4x)<br>448     |
| VXI 190-3 | 17160             | 11100            | 3840                  | 7226            | 2397 | 4248 | 53.4                         | (2x)<br>30.0   | 50.4             | (2x)<br>2.2     | (4x)<br>556     |
| VXI 190-4 | 18920             | 12305            | 4470                  | 7226            | 2397 | 4483 | 52.5                         | (2x)<br>30.0   | 50.4             | (2x)<br>2.2     | (4x)<br>664     |
| VXI 290-1 | 20350             | 12680            | 5120                  | 10903           | 2397 | 3778 | 79.5                         | (2x)<br>37.0   | 77.0             | (2x)<br>4.0     | (4x)<br>506     |
| VXI 290-2 | 22980             | 14570            | 5120                  | 10903           | 2397 | 4013 | 77.8                         | (2x)<br>37.0   | 77.0             | (2x)<br>4.0     | (4x)<br>669     |
| VXI 290-3 | 25700             | 16550            | 5710                  | 10903           | 2397 | 4248 | 75.0                         | (2x)<br>37.0   | 77.0             | (2x)<br>4.0     | (4x)<br>832     |
| VXI 290-4 | 28420             | 18505            | 6690                  | 10903           | 2397 | 4483 | 73.1                         | (2x)<br>37.0   | 77.0             | (2x)<br>4.0     | (4x)<br>995     |



# VXI 70

## Closed circuit cooling towers

### Engineering data

**Remark:** Do not use for construction. Refer to factory certified dimensions & weights. This page includes data current at time of publication, which should be reconfirmed at the time of purchase. In the interest of product improvement, specifications, weights and dimensions are subject to change without notice.

#### General notes

1. Make up, overflow, suction, drain connections and access door can be provided on side opposite to that shown; consult your BAC representative.
2. Unit height is indicative, for precise value refer to certified print.
3. Shipping/operating weights indicated are for units without accessories such as sound attenuators, discharge hoods, etc. Consult factory certified prints to obtain weight additions and the heaviest section to be lifted.
4. The drawings for units with only on spray pump show the standard "right hand" arrangement, which has the air inlet side on the right when facing the connection end.
5. Coil, overflow, make up and spray water connections are always located on the same end of the unit. For double pump units an additional set of coil connections and an additional overflow connection will be installed on the other end of the unit.
6. For indoor applications of closed circuit cooling towers, the room may be used as a plenum with ductwork is required, an enclosed fan section must be specified; consult your BAC representative for details.
7. Fan kW is at 0 Pa ESP. To operate against external static pressure up to 125 Pa, increase each fan motor one size.
8. On models VXI 9 to VXI 36 access doors are located at the opposite of the air inlet side, ensure sufficient space for entry when positioning these units.  
When flow rate on models VXI 27, VXI 36, VXI 50 exceeds 30l/s the quantity of coil connections will be double.
9. When flow rate on models VXI 70, VXI C72, VXI C108, VXI 95, VXI 145, VXI 180, VXI 144, VXI 215 exceeds 60 l/s the coil connections will be double when flow rate on models VXI 190, VXI 290, VXI 360, VXI 288 and VXI 430 exceeds 120l/s the quantity of coil connections will be double.  
Models VXI 9 through VXI 145 have one coil section and one fan motor, which can be switched on or off.
10. Models VXI-95, 144, 145, 180 and 215 have one coil section and one or two fan motors per coil casing section. Fan cycling results in only on-off operation. On these Units all fans need to operate simultaneously. Models vxI-190, 288, 290,360 and 430 have 2 coils casing section. Fan cycling results in only on-off operation. On these units all fans need to operate simultaneously per coil casing section. Multiple speed motors are available for additional steps of capacity control can be obtained with fan discharge dampers. Consult your local BAC representative.
11. For dry operation, standard motors must be increased one size to avoid motor overloading. Extended surface coils are available to vastly increase dry capacity without motor size increase. Consult your local





BAC representative for selection and pricing.

**Last update:** 01/07/2024

**VXI 70**



1. Drain ND50; 2. Outlet connection ND100; 3. Overflow ND80; 4. Make up ND50; Inlet connection ND100; 6. Vent ND15; 7. Access door.



| Model    | Weights (kg)      |                  |                       | Dimensions (mm) |      |      | Air Flow (m <sup>3</sup> /s) | Fan Motor (kW) | Water Flow (l/s) | Pump Motor (kW) | Coil Volume (L) |
|----------|-------------------|------------------|-----------------------|-----------------|------|------|------------------------------|----------------|------------------|-----------------|-----------------|
|          | Oper. Weight (kg) | Ship. Weight(kg) | Heaviest Section (kg) | L               | W    | H    |                              |                |                  |                 |                 |
| VXI 70-2 | 6490              | 4250             | 2630                  | 3550            | 2397 | 3585 | 20.8                         | (1x)<br>15.0   | 19.2             | (1x)<br>2.2     | (2x)<br>356     |
| VXI 70-3 | 7190              | 4770             | 3150                  | 3550            | 2397 | 3820 | 22.9                         | (1x)<br>18.5   | 19.2             | (1x)<br>2.2     | (2x)<br>442     |
| VXI 70-4 | 8075              | 5315             | 3665                  | 3550            | 2397 | 4056 | 22.2                         | (1x)<br>18.5   | 19.2             | (1x)<br>2.2     | (2x)<br>527     |



# VXI 180-360

## Closed circuit cooling towers

### Engineering data

**Remark:** Do not use for construction. Refer to factory certified dimensions & weights. This page includes data current at time of publication, which should be reconfirmed at the time of purchase. In the interest of product improvement, specifications, weights and dimensions are subject to change without notice.

#### General notes

1. Make up, overflow, suction, drain connections and access door can be provided on side opposite to that shown; consult your BAC representative.
2. Unit height is indicative, for precise value refer to certified print.
3. Shipping/operating weights indicated are for units without accessories such as sound attenuators, discharge hoods, etc. Consult factory certified prints to obtain weight additions and the heaviest section to be lifted.
4. The drawings for units with only on spray pump show the standard "right hand" arrangement, which has the air inlet side on the right when facing the connection end.
5. Coil, overflow, make up and spray water connections are always located on the same end of the unit. For double pump units an additional set of coil connections and an additional overflow connection will be installed on the other end of the unit.
6. For indoor applications of closed circuit cooling towers, the room may be used as a plenum with ductwork is required, an enclosed fan section must be specified; consult your BAC representative for details.
7. Fan kW is at 0 Pa ESP. To operate against external static pressure up to 125 Pa, increase each fan motor one size.
8. On models VXI 9 to VXI 36 access doors are located at the opposite of the air inlet side, ensure sufficient space for entry when positioning these units.  
When flow rate on models VXI 27, VXI 36, VXI 50 exceeds 30l/s the quantity of coil connections will be double.
9. When flow rate on models VXI 70, VXI C72, VXI C108, VXI 95, VXI 145, VXI 180, VXI 144, VXI 215 exceeds 60 l/s the coil connections will be double when flow rate on models VXI 190, VXI 290, VXI 360, VXI 288 and VXI 430 exceeds 120l/s the quantity of coil connections will be double.  
Models VXI 9 through VXI 145 have one coil section and one fan motor, which can be switched on or off.
10. Models VXI-95, 144, 145, 180 and 215 have one coil section and one or two fan motors per coil casing section. Fan cycling results in only on-off operation. On these Units all fans need to operate simultaneously. Models vxI-190, 288, 290,360 and 430 have 2 coils casing section. Fan cycling results in only on-off operation. On these units all fans need to operate simultaneously per coil casing section. Multiple speed motors are available for additional steps of capacity control can be obtained with fan discharge dampers. Consult your local BAC representative.
11. For dry operation, standard motors must be increased one size to avoid motor overloading. Extended surface coils are available to vastly increase dry capacity without motor size increase. Consult your local



BAC representative for selection and pricing.

**Last update:** 01/07/2024

**VXI 180-360**



1. Drain ND50; 2. Outlet connection ND100; Overflow ND80; Make up ND50 for VXI 180-X and ND80 for VXI 360-X; 5. Inlet connection ND100; 6. Vent ND15; 7. Access door.



| Model        | Weights (kg)      |                  |                       | Dimensions (mm) |      |      | Air Flow (m <sup>3</sup> /s) | Fan Motor (kW) | Water Flow (l/s) | Pump Motor (kW) | Coil Volume (L) |
|--------------|-------------------|------------------|-----------------------|-----------------|------|------|------------------------------|----------------|------------------|-----------------|-----------------|
|              | Oper. Weight (kg) | Ship. Weight(kg) | Heaviest Section (kg) | L               | W    | H    |                              |                |                  |                 |                 |
| VXI<br>180-2 | 12970             | 8990             | 5810                  | 5388            | 3000 | 4075 | 51.4                         | (2x)<br>18.5   | 46.7             | (1x)<br>4.0     | (2x)<br>847     |
| VXI<br>180-3 | 14590             | 10200            | 7010                  | 5388            | 3000 | 4310 | 50.0                         | (2x)<br>18.5   | 46.7             | (1x)<br>4.0     | (2x)<br>1052    |
| VXI<br>180-4 | 16250             | 11530            | 8200                  | 5388            | 3000 | 4545 | 52.0                         | (2x)<br>22.0   | 46.7             | (1x)<br>4.0     | (2x)<br>1258    |
| VXI<br>360-2 | 25840             | 17940            | 5810                  | 10903           | 3000 | 4075 | 102.9                        | (4x)<br>18.5   | 93.4             | (2x)<br>4.0     | (4x)<br>847     |
| VXI<br>360-3 | 29090             | 20380            | 7010                  | 10903           | 3000 | 4310 | 100.1                        | (4x)<br>18.5   | 93.4             | (2x)<br>4.0     | (4x)<br>1052    |
| VXI<br>360-4 | 32500             | 23100            | 8200                  | 10903           | 3000 | 4545 | 104.0                        | (4x)<br>22.0   | 93.4             | (2x)<br>4.0     | (4x)<br>1258    |





# VXI 144-215-288-430

## Closed circuit cooling towers

### Engineering data

**Remark:** Do not use for construction. Refer to factory certified dimensions & weights. This page includes data current at time of publication, which should be reconfirmed at the time of purchase. In the interest of product improvement, specifications, weights and dimensions are subject to change without notice.

### General notes

1. Make up, overflow, suction, drain connections and access door can be provided on side opposite to that shown; consult your BAC representative.
2. Unit height is indicative, for precise value refer to certified print.
3. Shipping/operating weights indicated are for units without accessories such as sound attenuators, discharge hoods, etc. Consult factory certified prints to obtain weight additions and the heaviest section to be lifted.
4. The drawings for units with only on spray pump show the standard "right hand" arrangement, which has the air inlet side on the right when facing the connection end.
5. Coil, overflow, make up and spray water connections are always located on the same end of the unit. For double pump units an additional set of coil connections and an additional overflow connection will be installed on the other end of the unit.
6. For indoor applications of closed circuit cooling towers, the room may be used as a plenum with ductwork is required, an enclosed fan section must be specified; consult your BAC representative for details.
7. Fan kW is at 0 Pa ESP. To operate against external static pressure up to 125 Pa, increase each fan motor one size.
8. On models VXI 9 to VXI 36 access doors are located at the opposite of the air inlet side, ensure sufficient space for entry when positioning these units.  
When flow rate on models VXI 27, VXI 36, VXI 50 exceeds 30l/s the quantity of coil connections will be double.
9. When flow rate on models VXI 70, VXI C72, VXI C108, VXI 95, VXI 145, VXI 180, VXI 144, VXI 215 exceeds 60 l/s the coil connections will be double when flow rate on models VXI 190, VXI 290, VXI 360, VXI 288 and VXI 430 exceeds 120l/s the quantity of coil connections will be double.  
Models VXI 9 through VXI 145 have one coil section and one fan motor, which can be switched on or off.
10. Models VXI-95, 144, 145, 180 and 215 have one coil section and one or two fan motors per coil casing section. Fan cycling results in only on-off operation. On these Units all fans need to operate simultaneously. Models vxI-190, 288, 290,360 and 430 have 2 coils casing section. Fan cycling results in only on-off operation. On these units all fans need to operate simultaneously per coil casing section. Multiple speed motors are available for additional steps of capacity control can be obtained with fan discharge dampers. Consult your local BAC representative.
11. For dry operation, standard motors must be increased one size to avoid motor overloading. Extended surface coils are available to vastly increase dry capacity without motor size increase. Consult your local



BAC representative for selection and pricing.

**Last update:** 01/07/2024

**VXI 144-215-288-430**



1. Drain ND50; 2. Outlet connection ND100; 3. Overflow ND80; Make up ND50 for VXI 144-x, 215-X, 288-X and ND80 for VXI 430-X; 5. Inlet connection ND100; 6. Vent ND15; 7. Access door.



| Model     | Weights (kg)      |                  |                       | Dimensions (mm) |      |      | Air Flow (m <sup>3</sup> /s) | Fan Motor (kW) | Water Flow (l/s) | Pump Motor (kW) | Coil Volume (L) |
|-----------|-------------------|------------------|-----------------------|-----------------|------|------|------------------------------|----------------|------------------|-----------------|-----------------|
|           | Oper. Weight (kg) | Ship. Weight(kg) | Heaviest Section (kg) | L               | W    | H    |                              |                |                  |                 |                 |
| VXI 144-2 | 12070             | 7270             | 4680                  | 3550            | 3607 | 4075 | 38.6                         | (1x)<br>30.0   | 39.1             | (1x)<br>4.0     | (2x)<br>686     |
| VXI 144-3 | 13390             | 8210             | 5610                  | 3550            | 3607 | 4310 | 40.2                         | (1x)<br>37.0   | 39.1             | (1x)<br>4.0     | (2x)<br>851     |
| VXI 144-4 | 14710             | 8470             | 6550                  | 3550            | 3607 | 4545 | 39.4                         | (1x)<br>37.0   | 39.1             | (1x)<br>4.0     | (2x)<br>1015    |
| VXI 215-1 | 15830             | 9130             | 5510                  | 5388            | 3607 | 3840 | 59.4                         | (2x)<br>22.0   | 56.8             | (1x)<br>4.0     | (2x)<br>774     |
| VXI 215-2 | 17730             | 10460            | 6900                  | 5388            | 3607 | 4075 | 57.9                         | (2x)<br>22.0   | 56.8             | (1x)<br>4.0     | (2x)<br>1024    |
| VXI 215-3 | 19730             | 12035            | 8310                  | 5388            | 3607 | 4310 | 62.3                         | (2x)<br>30.0   | 56.8             | (1x)<br>4.0     | (2x)<br>1272    |
| VXI 215-4 | 21690             | 13435            | 9710                  | 5388            | 3607 | 4545 | 60.4                         | (2x)<br>30.0   | 56.8             | (1x)<br>4.0     | (2x)<br>1521    |
| VXI 288-2 | 24230             | 14520            | 5280                  | 7226            | 3607 | 4075 | 77.3                         | (2x)<br>30.0   | 78.2             | (2x)<br>4.0     | (4x)<br>686     |
| VXI 288-3 | 26850             | 16520            | 5610                  | 7226            | 3607 | 4310 | 80.0                         | (2x)<br>37.0   | 78.2             | (2x)<br>4.0     | (4x)<br>851     |
| VXI 288-4 | 29540             | 18280            | 6550                  | 7226            | 3607 | 4545 | 78.8                         | (2x)<br>37.0   | 78.2             | (2x)<br>4.0     | (4x)<br>1015    |
| VXI 430-1 | 31750             | 18230            | 7210                  | 10903           | 3607 | 3840 | 119.2                        | (4x)<br>22.0   | 113.6            | (2x)<br>4.0     | (4x)<br>774     |
| VXI 430-2 | 35550             | 20890            | 7210                  | 10903           | 3607 | 4075 | 115.9                        | (4x)<br>22.0   | 113.6            | (2x)<br>4.0     | (4x)<br>1024    |
| VXI 430-3 | 39550             | 23770            | 8300                  | 10903           | 3607 | 4310 | 124.6                        | (4x)<br>30.0   | 113.6            | (2x)<br>4.0     | (4x)<br>1272    |
| VXI 430-4 | 43560             | 26845            | 9710                  | 10903           | 3607 | 4545 | 120.7                        | (4x)<br>30.0   | 113.6            | (2x)<br>4.0     | (4x)<br>1521    |



# VXI C072 - C108

## Closed circuit cooling towers

### Engineering data

**Remark:** Do not use for construction. Refer to factory certified dimensions & weights. This page includes data current at time of publication, which should be reconfirmed at the time of purchase. In the interest of product improvement, specifications, weights and dimensions are subject to change without notice.

### General notes

1. Make up, overflow, suction, drain connections and access door can be provided on side opposite to that shown; consult your BAC representative.
2. Unit height is indicative, for precise value refer to certified print.
3. Shipping/operating weights indicated are for units without accessories such as sound attenuators, discharge hoods, etc. Consult factory certified prints to obtain weight additions and the heaviest section to be lifted.
4. The drawings for units with only on spray pump show the standard "right hand" arrangement, which has the air inlet side on the right when facing the connection end.
5. Coil, overflow, make up and spray water connections are always located on the same end of the unit. For double pump units an additional set of coil connections and an additional overflow connection will be installed on the other end of the unit.
6. For indoor applications of closed circuit cooling towers, the room may be used as a plenum with ductwork is required, an enclosed fan section must be specified; consult your BAC representative for details.
7. Fan kW is at 0 Pa ESP. To operate against external static pressure up to 125 Pa, increase each fan motor one size.
8. On models VXI 9 to VXI 36 access doors are located at the opposite of the air inlet side, ensure sufficient space for entry when positioning these units.  
When flow rate on models VXI 27, VXI 36, VXI 50 exceeds 30l/s the quantity of coil connections will be double.
9. When flow rate on models VXI 70, VXI C72, VXI C108, VXI 95, VXI 145, VXI 180, VXI 144, VXI 215 exceeds 60 l/s the coil connections will be double when flow rate on models VXI 190, VXI 290, VXI 360, VXI 288 and VXI 430 exceeds 120l/s the quantity of coil connections will be double.  
Models VXI 9 through VXI 145 have one coil section and one fan motor, which can be switched on or off.
10. Models VXI-95, 144, 145, 180 and 215 have one coil section and one or two fan motors per coil casing section. Fan cycling results in only on-off operation. On these Units all fans need to operate simultaneously. Models vxI-190, 288, 290,360 and 430 have 2 coils casing section. Fan cycling results in only on-off operation. On these units all fans need to operate simultaneously per coil casing section. Multiple speed motors are available for additional steps of capacity control can be obtained with fan discharge dampers. Consult your local BAC representative.
11. For dry operation, standard motors must be increased one size to avoid motor overloading. Extended surface coils are available to vastly increase dry capacity without motor size increase. Consult your local



BAC representative for selection and pricing.

**Last update:** 01/07/2024

**VXI C072 - C108**



1. Drain ND xx; 2. Outlet connection NDxx; 3. Overflow NDxx; 4. Make up ND xx; 5. Inlet connection NDxx; 6. Vent NDxx; 7. Access door.



| Model         | Weights (kg)      |                  |                       | Dimensions (mm) |      |      | Air Flow (m <sup>3</sup> /s) | Fan Motor (kW) | Water Flow (l/s) | Pump Motor (kW) | Coil Volume (L) |
|---------------|-------------------|------------------|-----------------------|-----------------|------|------|------------------------------|----------------|------------------|-----------------|-----------------|
|               | Oper. Weight (kg) | Ship. Weight(kg) | Heaviest Section (kg) | L               | W    | H    |                              |                |                  |                 |                 |
| VXI<br>C072-2 | 6490              | 4250             | 2630                  | 3550            | 2245 | 3585 | 20.8                         | (1x)<br>15.0   | 19.2             | (1x)<br>2.2     | (2x)<br>356     |
| VXI<br>C072-3 | 7190              | 4770             | 3150                  | 3550            | 2245 | 3820 | 22.9                         | (1x)<br>18.5   | 19.2             | (1x)<br>2.2     | (2x)<br>442     |
| VXI<br>C072-4 | 8075              | 5315             | 3665                  | 3550            | 2245 | 4055 | 22.2                         | (1x)<br>18.5   | 19.2             | (1x)<br>2.2     | (2x)<br>527     |
| VXI<br>C108-2 | 9695              | 6145             | 3885                  | 5385            | 2245 | 3585 | 33.5                         | (1x)<br>22.0   | 29.0             | (1x)<br>4.0     | (2x)<br>532     |
| VXI<br>C108-3 | 10630             | 6945             | 4685                  | 5385            | 2245 | 3820 | 32.2                         | (1x)<br>22.0   | 29.0             | (1x)<br>4.0     | (2x)<br>661     |
| VXI<br>C108-4 | 11760             | 7830             | 5485                  | 5385            | 2245 | 4055 | 31.1                         | (1x)<br>22.0   | 29.0             | (1x)<br>4.0     | (2x)<br>790     |





# Sound attenuation XA

## Closed circuit cooling towers

### Engineering data

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### General notes

1. Make up, overflow, suction, drain connections and access door can be provided on side opposite to that shown; consult your BAC representative.
2. Unit height is indicative, for precise value refer to certified print.
3. Shipping/operating weights indicated are for units without accessories such as sound attenuators, discharge hoods, etc. Consult factory certified prints to obtain weight additions and the heaviest section to be lifted.
4. The drawings for units with only on spray pump show the standard "right hand" arrangement, which has the air inlet side on the right when facing the connection end.
5. Coil, overflow, make up and spray water connections are always located on the same end of the unit. For double pump units an additional set of coil connections and an additional overflow connection will be installed on the other end of the unit.
6. For indoor applications of closed circuit cooling towers, the room may be used as a plenum with ductwork is required, an enclosed fan section must be specified; consult your BAC representative for details.
7. Fan kW is at 0 Pa ESP. To operate against external static pressure up to 125 Pa, increase each fan motor one size.
8. On models VXI 9 to VXI 36 access doors are located at the opposite of the air inlet side, ensure sufficient space for entry when positioning these units.  
When flow rate on models VXI 27, VXI 36, VXI 50 exceeds 30l/s the quantity of coil connections will be double.
9. When flow rate on models VXI 70, VXI C72, VXI C108, VXI 95, VXI 145, VXI 180, VXI 144, VXI 215 exceeds 60 l/s the coil connections will be double when flow rate on models VXI 190, VXI 290, VXI 360, VXI 288 and VXI 430 exceeds 120l/s the quantity of coil connections will be double.  
Models VXI 9 through VXI 145 have one coil section and one fan motor, which can be switched on or off.
10. Models VXI-95, 144, 145, 180 and 215 have one coil section and one or two fan motors per coil casing section. Fan cycling results in only on-off operation. On these Units all fans need to operate simultaneously. Models vxI-190, 288, 290,360 and 430 have 2 coils casing section. Fan cycling results in only on-off operation. On these units all fans need to operate simultaneously per coil casing section. Multiple speed motors are available for additional steps of capacity control can be obtained with fan discharge dampers. Consult your local BAC representative.
11. For dry operation, standard motors must be increased one size to avoid motor overloading. Extended surface coils are available to vastly increase dry capacity without motor size increase. Consult your local



BAC representative for selection and pricing.

**Last update:** 01/07/2024

## **Sound attenuation XA**



1. Access door: L = Unit Length; W = Unit Width; H = Unit Height (see Engineering Data).



| Model  | Unit +<br>Atten #<br>pieces<br>shipped | # Access Doors |        | Dimensions (mm) |      |      |       |       | Weights (kg) |              |           |       |
|--------|--|----------------|--------|-----------------|------|------|-------|-------|--------------|--------------|-----------|-------|
|        |  | Discharge      | Intake | W2              | H1   | W1   | L1    | L2    | Intake       | Solid Bottom | Discharge | Total |
| 9-X    | 4 <sup>1</sup>                         | 1              | 2      | 2352            | 1090 | 1030 | 890   | 902   | 110          | 30           | 130       | 270   |
| 18-X   | 4 <sup>1</sup>                         | 1              | 2      | 2352            | 1090 | 1030 | 1800  | 1816  | 175          | 50           | 185       | 400   |
| 27-X   | 4                                      | 1              | 2      | 2352            | 1090 | 1030 | 2710  | 2731  | 230          | 70           | 280       | 580   |
| 36-X   | 4                                      | 1              | 2      | 2352            | 1090 | 1030 | 3635  | 3645  | 300          | 100          | 360       | 760   |
| 50-X   | 4                                      | 1              | 2      | 2583            | 1600 | 1420 | 3635  | 3645  | 380          | 120          | 440       | 940   |
| 70-X   | 4                                      | 1              | 2      | 3542            | 2070 | 1955 | 3525  | 3645  | 500          | 190          | 530       | 1120  |
| C72-X  | 4                                      | 1              | 2      | 3390            | 2070 | 1955 | 3525  | 3645  | 500          | 190          | 530       | 1120  |
| 95-X   | 4                                      | 1              | 2      | 3542            | 2070 | 2365 | 3550  | 3645  | 500          | 190          | 660       | 1350  |
| C108-X | 4                                      | 2              | 2      | 3390            | 2070 | 1955 | 5365  | 5480  | 660          | 300          | 760       | 1720  |
| 145-X  | 4                                      | 2              | 2      | 3542            | 2070 | 2365 | 5385  | 5480  | 660          | 300          | 830       | 1970  |
| 190-X  | 7                                      | 2              | 2      | 3542            | 2070 | 2365 | 7200  | 7322  | 1000         | 380          | 1320      | 2700  |
| 290-X  | 7                                      | 4              | 2      | 3542            | 2070 | 2365 | 10885 | 10998 | 1320         | 600          | 1660      | 3580  |
| 180-X  | 4                                      | 2              | 2      | 4145            | 2560 | 2965 | 5365  | 5480  | 730          | 350          | 900       | 1980  |
| 360-X  | 7                                      | 4              | 2      | 4145            | 2560 | 2965 | 10730 | 10994 | 1460         | 700          | 1800      | 3960  |
| 144-X  | 4                                      | 1              | 2      | 2752            | 2560 | 3575 | 3525  | 3645  | 560          | 280          | 810       | 1650  |
| 215-X  | 4                                      | 2              | 2      | 4752            | 2560 | 3575 | 5365  | 5480  | 730          | 420          | 1020      | 2170  |
| 288-X  | 7                                      | 2              | 2      | 4752            | 2560 | 3575 | 7050  | 7322  | 1120         | 560          | 1620      | 3300  |
| 430-X  | 7                                      | 4              | 2      | 4752            | 2560 | 3575 | 10730 | 10994 | 1460         | 840          | 2040      | 4340  |



# Sound attenuation XB

## Closed circuit cooling towers

### Engineering data

**Remark:** Do not use for construction. Refer to factory certified dimensions & weights. This page includes data current at time of publication, which should be reconfirmed at the time of purchase. In the interest of product improvement, specifications, weights and dimensions are subject to change without notice.

### General notes

1. Make up, overflow, suction, drain connections and access door can be provided on side opposite to that shown; consult your BAC representative.
2. Unit height is indicative, for precise value refer to certified print.
3. Shipping/operating weights indicated are for units without accessories such as sound attenuators, discharge hoods, etc. Consult factory certified prints to obtain weight additions and the heaviest section to be lifted.
4. The drawings for units with only on spray pump show the standard "right hand" arrangement, which has the air inlet side on the right when facing the connection end.
5. Coil, overflow, make up and spray water connections are always located on the same end of the unit. For double pump units an additional set of coil connections and an additional overflow connection will be installed on the other end of the unit.
6. For indoor applications of closed circuit cooling towers, the room may be used as a plenum with ductwork is required, an enclosed fan section must be specified; consult your BAC representative for details.
7. Fan kW is at 0 Pa ESP. To operate against external static pressure up to 125 Pa, increase each fan motor one size.
8. On models VXI 9 to VXI 36 access doors are located at the opposite of the air inlet side, ensure sufficient space for entry when positioning these units.  
When flow rate on models VXI 27, VXI 36, VXI 50 exceeds 30l/s the quantity of coil connections will be double.
9. When flow rate on models VXI 70, VXI C72, VXI C108, VXI 95, VXI 145, VXI 180, VXI 144, VXI 215 exceeds 60 l/s the coil connections will be double when flow rate on models VXI 190, VXI 290, VXI 360, VXI 288 and VXI 430 exceeds 120l/s the quantity of coil connections will be double.  
Models VXI 9 through VXI 145 have one coil section and one fan motor, which can be switched on or off.
10. Models VXI-95, 144, 145, 180 and 215 have one coil section and one or two fan motors per coil casing section. Fan cycling results in only on-off operation. On these Units all fans need to operate simultaneously. Models vxi-190, 288, 290,360 and 430 have 2 coils casing section. Fan cycling results in only on-off operation. On these units all fans need to operate simultaneously per coil casing section. Multiple speed motors are available for additional steps of capacity control can be obtained with fan discharge dampers. Consult your local BAC representative.
11. For dry operation, standard motors must be increased one size to avoid motor overloading. Extended surface coils are available to vastly increase dry capacity without motor size increase. Consult your local



BAC representative for selection and pricing.

**Last update:** 01/07/2024

## **Sound attenuation XB**



1. Access door; L = Unit Length; W = Unit Width; H = Unit Height (see Engineering Data).



| Model  | Unit +<br>Atten #<br>pieces<br>shipped | # Access Doors |        | Dimensions (mm) |      |      |       |       | Weights (kg) |              |           |       |
|--------|--|----------------|--------|-----------------|------|------|-------|-------|--------------|--------------|-----------|-------|
|        |  | Discharge      | Intake | W2              | H1   | W1   | L1    | L2    | Intake       | Solid Bottom | Discharge | Total |
| 9-X    | 4 <sup>1</sup>                         | 1              | 2      | 2352            | 1090 | 1030 | 890   | 902   | 130          | 30           | 150       | 310   |
| 18-X   | 4 <sup>1</sup>                         | 1              | 2      | 2352            | 1090 | 1030 | 1800  | 1816  | 220          | 50           | 220       | 490   |
| 27-X   | 4                                      | 1              | 2      | 2352            | 1090 | 1030 | 2710  | 2731  | 300          | 70           | 350       | 720   |
| 36-X   | 4                                      | 1              | 2      | 2352            | 1090 | 1030 | 3635  | 3645  | 370          | 100          | 420       | 890   |
| 50-X   | 4                                      | 1              | 2      | 2583            | 1600 | 1420 | 3635  | 3645  | 480          | 120          | 520       | 1120  |
| 70-X   | 4                                      | 1              | 2      | 3542            | 2070 | 1955 | 3525  | 3645  | 630          | 190          | 650       | 1220  |
| C72-X  | 4                                      | 1              | 2      | 3390            | 2070 | 1955 | 3525  | 3645  | 630          | 190          | 650       | 1220  |
| 95-X   | 4                                      | 1              | 2      | 3542            | 2070 | 2365 | 3550  | 3645  | 630          | 190          | 800       | 1620  |
| C108-X | 4                                      | 2              | 2      | 3390            | 2070 | 1955 | 5365  | 5840  | 860          | 300          | 970       | 2130  |
| 145-X  | 4                                      | 2              | 2      | 3542            | 2070 | 2365 | 5385  | 5480  | 860          | 300          | 1090      | 2250  |
| 190-X  | 7                                      | 2              | 2      | 3542            | 2070 | 2365 | 7200  | 7322  | 1260         | 380          | 1600      | 3240  |
| 290-X  | 7                                      | 4              | 2      | 3542            | 2070 | 2365 | 10885 | 10998 | 1720         | 600          | 2180      | 4500  |
| 180-X  | 4                                      | 2              | 2      | 4145            | 2560 | 2965 | 5365  | 5480  | 980          | 350          | 1210      | 2540  |
| 360-X  | 7                                      | 4              | 2      | 4145            | 2560 | 2965 | 10730 | 10994 | 1960         | 700          | 2420      | 5080  |
| 144-X  | 4                                      | 1              | 2      | 2752            | 2650 | 3575 | 3525  | 3645  | 710          | 280          | 1030      | 2020  |
| 215-X  | 4                                      | 2              | 2      | 4752            | 2560 | 3575 | 5365  | 5480  | 980          | 420          | 1410      | 2810  |
| 288-X  | 7                                      | 2              | 2      | 4752            | 2560 | 3575 | 7050  | 7322  | 1420         | 560          | 2060      | 4040  |
| 430-X  | 7                                      | 4              | 2      | 4752            | 2560 | 3575 | 10730 | 10994 | 1960         | 840          | 2820      | 5620  |





# Sound attenuation XC

## Closed circuit cooling towers

### Engineering data

**Remark:** Do not use for construction. Refer to factory certified dimensions & weights. This page includes data current at time of publication, which should be reconfirmed at the time of purchase. In the interest of product improvement, specifications, weights and dimensions are subject to change without notice.

### General notes

1. Make up, overflow, suction, drain connections and access door can be provided on side opposite to that shown; consult your BAC representative.
2. Unit height is indicative, for precise value refer to certified print.
3. Shipping/operating weights indicated are for units without accessories such as sound attenuators, discharge hoods, etc. Consult factory certified prints to obtain weight additions and the heaviest section to be lifted.
4. The drawings for units with only on spray pump show the standard "right hand" arrangement, which has the air inlet side on the right when facing the connection end.
5. Coil, overflow, make up and spray water connections are always located on the same end of the unit. For double pump units an additional set of coil connections and an additional overflow connection will be installed on the other end of the unit.
6. For indoor applications of closed circuit cooling towers, the room may be used as a plenum with ductwork is required, an enclosed fan section must be specified; consult your BAC representative for details.
7. Fan kW is at 0 Pa ESP. To operate against external static pressure up to 125 Pa, increase each fan motor one size.
8. On models VXI 9 to VXI 36 access doors are located at the opposite of the air inlet side, ensure sufficient space for entry when positioning these units.  
When flow rate on models VXI 27, VXI 36, VXI 50 exceeds 30l/s the quantity of coil connections will be double.
9. When flow rate on models VXI 70, VXI C72, VXI C108, VXI 95, VXI 145, VXI 180, VXI 144, VXI 215 exceeds 60 l/s the coil connections will be double when flow rate on models VXI 190, VXI 290, VXI 360, VXI 288 and VXI 430 exceeds 120l/s the quantity of coil connections will be double.  
Models VXI 9 through VXI 145 have one coil section and one fan motor, which can be switched on or off.
10. Models VXI-95, 144, 145, 180 and 215 have one coil section and one or two fan motors per coil casing section. Fan cycling results in only on-off operation. On these Units all fans need to operate simultaneously. Models vxI-190, 288, 290,360 and 430 have 2 coils casing section. Fan cycling results in only on-off operation. On these units all fans need to operate simultaneously per coil casing section. Multiple speed motors are available for additional steps of capacity control can be obtained with fan discharge dampers. Consult your local BAC representative.
11. For dry operation, standard motors must be increased one size to avoid motor overloading. Extended surface coils are available to vastly increase dry capacity without motor size increase. Consult your local



BAC representative for selection and pricing.

**Last update:** 01/07/2024

## **Sound attenuation XC**



1. Acces door; L = Unit Length; W = Unit Width; H = Unit Height (see Engineering Data).



| Model  | Unit +<br>Atten #<br>pieces<br>shipped | # Access Doors |        | Dimensions (mm) |      |      |       |       | Weights (kg) |              |           |       |
|--------|--|----------------|--------|-----------------|------|------|-------|-------|--------------|--------------|-----------|-------|
|        |  | Discharge      | Intake | W2              | H1   | W1   | L1    | L2    | Intake       | Solid Bottom | Discharge | Total |
| 9-X    | 4 <sup>1</sup>                         | 1              | 2      | N.A.            | 1090 | 1030 | 890   | 902   | N.A.         | 30           | N.A.      | N.A.  |
| 18-X   | 4 <sup>1</sup>                         | 1              | 2      | N.A.            | 1090 | 1030 | 1800  | 1816  | N.A.         | 50           | N.A.      | N.A.  |
| 27-X   | 4                                      | 1              | 2      | N.A.            | 1090 | 1030 | 2710  | 2731  | N.A.         | 70           | N.A.      | N.A.  |
| 36-X   | 4                                      | 1              | 2      | N.A.            | 1090 | 1030 | 3635  | 3645  | 830          | 100          | N.A.      | N.A.  |
| 50-X   | 4                                      | 1              | 2      | 3728            | 1600 | 1420 | 3635  | 3645  | 1080         | 120          | 1070      | 2270  |
| 70-X   | 4                                      | 1              | 2      | 4687            | 2070 | 1955 | 3525  | 3645  | 1420         | 190          | 1330      | 2940  |
| C72-X  | 4                                      | 1              | 2      | 4535            | 2070 | 1955 | 3525  | 3645  | 1420         | 190          | 1330      | 2940  |
| 95-X   | 4                                      | 1              | 2      | 4687            | 2070 | 2365 | 3550  | 3645  | 1420         | 190          | 1640      | 3250  |
| C108-X | 4                                      | 2              | 2      | 4535            | 2070 | 1955 | 5365  | 5480  | 1970         | 300          | 1980      | 4250  |
| 145-X  | 4                                      | 2              | 2      | 4687            | 2070 | 2365 | 5385  | 5480  | 1970         | 300          | 2240      | 4510  |
| 190-X  | 7                                      | 2              | 2      | 4687            | 2070 | 2365 | 7200  | 7322  | 2840         | 380          | 3280      | 6500  |
| 290-X  | 7                                      | 4              | 2      | 4687            | 2070 | 2365 | 10885 | 10998 | 3940         | 600          | 4480      | 9020  |
| 180-X  | 4                                      | 2              | 2      | 5290            | 2560 | 2965 | 5365  | 5480  | 2240         | 350          | 2490      | 5080  |
| 360-X  | 7                                      | 4              | 2      | 5290            | 2560 | 2965 | 10730 | 10994 | 4480         | 700          | 4980      | 10160 |
| 144-X  | 4                                      | 1              | 2      | 5897            | 2560 | 3575 | 3525  | 3645  | 1620         | 280          | 2130      | 4030  |
| 215-X  | 4                                      | 2              | 2      | 5897            | 2560 | 3575 | 5365  | 5480  | 2240         | 420          | 2920      | 5580  |
| 288-X  | 7                                      | 2              | 2      | 5897            | 2560 | 3575 | 7050  | 7322  | 3240         | 560          | 4260      | 8060  |
| 430-X  | 7                                      | 4              | 2      | 5897            | 2560 | 3575 | 10730 | 10994 | 4480         | 840          | 5840      | 11160 |