

# S1500E

# Open cooling towers











# Key benefits

- Extreme low sound levels matching centrifugal fan units with attenuation.
- Unmatched energy savings with less than 2 years payback.
- Low maintenance and easy inspection, 25% reduction in annual maintenance costs.

#### **S1500E** characteristics

Cross flow, Axial fan, induced draft

#### **Capacity range**

8 - 215 l/s

40% more capacity

#### Water distribution

Gravity with variable flow

#### **Maximum entering water temperature**

55°C standard fill 60°C with alternative fill

#### **Typical applications**

- Medium HVAC and industrial applications
- Counterflow and crossflow unit replacements
- Tight enclosures
- · Installations requiring a single air inlet



#### **Extreme low sound levels**

- A choice of various fan types such as low noise axial fans and <u>Wisper Quiet fans</u> for minimal surrounding noise.
- BACross fill smoothly guides the water all the way into the basin without water splash noise.
- Single-side air inlet, and a quieter tower rear for more noise-sensitive areas.
- Try our **XES1500E line** with smaller motors for **extremely low noise** levels.
- Factory designed, tested and rated <u>sound attenuation</u> is available on air inlet to cut operation noise even further.

### **Unmatched energy savings**

- Evaporative cooling for system-wide energy saving at lower operating temperatures.
- Axial fan uses half the energy of similar centrifugal fan units.
- Save pump kW! Less pump head for this gravity water distribution system. In periods of reduced load, weir dams close off partly the hot water basin saving pump energy.
- <u>BACross fill</u> factory-configured for maximum water/air contact and low air pressure drop for optimal cooling tower efficiency with limited energy consumption.
- High efficiency fan motors
- **Multiple fan motor system** covers independent fan motor and drive assembly per fan. In case of fan failure, the other fan(s) can still operate.
- XES1500E line with smaller motors to reduce electricity consumption for the same cooling capacity.

### Low maintenance and easy inspection

- Unrivalled safe and comfortable access. Inspect and maintain the tower while standing and without crawling.
- The S1500E has a spacious plenum (internal area) and easy inspection/maintenance access.
- Access via large hinged door. With optional <u>internal walkway</u>: no basin draining needed for unit interior or fill pack inspection.
- Inspection of water distribution system (hot water basin and nozzles) possible outside the unit, during operation .
- Optional distribution basin covers prevent debris collecting in the unit.
- You can inspect and clean easily the core of the <u>BACross fill</u> sheet by sheet without dismantling.
   BACross design reduces fouling. Optional <u>telescopic fill supports</u> for easy replacement of the sheets.
- The fill includes integrated drift eliminators tested and certified by Eurovent.
- Self-cleaning cold water basin and fill above **sloped basin** to flush out dirt and debris.
- Fans are easily accessible from the in- and outside
- Optional <u>clean out port</u> helps remove silt and sludge from the cooling tower basin.
- Removable suction strainer anti-vortex hood.
- Optional sump sweeper piping prevents sediment collecting in the cold water basin.
- Various corrosion-resistant materials, including the unique <u>Baltibond hybrid coating</u> for guaranteed long service life.



Optional motor removal davit for easy motor replacement.

### Superb hygiene control

- Proper hygiene inspection without unit shut-down.
- Easy-clean and easy-inspect S1500E towers reduce hygiene risks from bacteria (eg Legionella) or biofilm inside.
- Self-cleaning cold water basin and fill above **sloped basin** to flush out dirt and debris.
- BACross fill for reduced fouling and easy sheet by sheet cleaning without dismantling.
- The fill includes integrated **drift eliminators** tested certified by Eurovent.
- **Combined inlet shields** block sunlight to prevent biological growth in the tower, filter the air and stop water splashing outside.
- Optional distribution basin covers prevent debris collecting in the unit.
- Optional <u>clean out port</u> **helps remove** silt and sludge from the cooling tower basin.
- Optional <u>sump sweeper piping</u> prevents sediment collecting in the cold water basin.

### Ideal replacement unit

- Single side air inlet and discharge, fits in most enclosures.
- S1500E are ideal replacement units. Small fan motors and low spray pressure allow re-use of existing electrical cabinet.
- S1500E cooling towers are factory-built and shipped in 1 or 2 sections to reduce the overall size and weight, allowing **easy on-site section assembly** with smaller crane.

### Year round reliable operation

- Optimal unit condition thanks to inspection during operation.
- Proven **freeze free** winter operation.
- The thermal performance of S1500E is tested and certified by Eurovent.
- **Multiple fan motor system** covers independent fan motor and drive assembly per fan. In case of fan failure, the other fan(s) can still operate.
- Various **corrosion-resistant** materials, including the unique <u>Baltibond<sup>®</sup> hybrid coating</u> for guaranteed long service life.

Interested in the S15000E cooling tower for cooling your process water? Contact your local <u>BAC</u> representative.

## **Downloads**

- S1500E open cooling tower
- S1500E Open Cooling Tower brochure



- Operating and Maintenance S1500E
- Rigging and Installation S1500E
- Rigging and installation S1500E accessories and options
- Retrofit Opportunities for S1500E
- Spare Parts for S1500E
- BAC's S1500 open cooling tower is supporting the world's first hydrogen plant in steel production

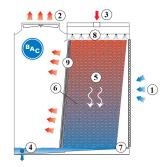


# Principle of operation

# Open cooling towers

## Principle of operation

Warm process water (3) from the heat source enters the water distribution system (8) at the top of the cooling tower where it is distributed over the fill or heat transfer media (6). At the same time axial fans, located at the top of the unit, draw the air (1) from the side of the unit over the fill. Combined inlet shields protect the tower from debris being drawn into the unit. While the warm process water contacts the cold air the latter heats up and part of the process water is evaporated which removes the heat from the remaining water. The sloping sump (7) or basin collects the cooled water after which it returns to the heat source of the process (4). The warm saturated air (2) first passes through the drift eliminators (9), which remove water droplets from the air, and then exits the tower at the top.



You want to use the S1500E cooling tower to cool your process water? Contact your local <u>BAC representative</u> for more information.



# Construction details

# Open cooling towers

## Construction details

### 1. Material options

- Heavy-gauge hot-dip galvanized steel is used for external unit steel panels and structural elements featuring <u>Baltiplus Corrosion</u> <u>Protection</u>.
- The unique <u>Baltibond<sup>®</sup> hybrid coating</u> is an optional extra. A
  hybrid polymer coating for longer service life, applied pre-assembly to
  all hot-dip galvanized steel components of the unit.
- Optional stainless steel panels and structural elements of type 304L or 316L for extreme applications.
- Or the economical alternative: a water-contact stainless steel cold water basin. Its key components and the basin itself are stainless steel. The rest is protected with the Baltibond<sup>®</sup> hybrid coating.

#### 2. Heat transfer media

- Our heat transfer media is factory-tested and patented <u>BACross fill</u>
  with integrated **drift eliminators** certified by Eurovent. Its thermal
  performance is proven during comprehensive <u>lab thermal</u>
  performance tests, and it offers you unrivalled system efficiency.
- Patented BACross fill eliminates water splash-out and allows freeze free winter operation. The fill pack includes individual sheets. Sheets are easy to inspect and clean inside the tower without dismantling, eliminating the need for frequent fill replacement.
   Optional telescopic support for easy fill replacement.
- In self-extinguishing plastic, which will not rot, decay or decompose.
- For operation above 55°C, try our optional high temperature fill, usable with intake water up to 60°C.







### 3. Air movement system

- S1500E's feature a multiple fan system covering independent fan motor and drive assembly per fan for independent fan operation for extra capacity control or stand-by fan in case of fan failure.
   Together with the heavy duty fan shaft bearings and the BAC Impervix motor, this guarantees optimal and year-round operational efficiency.
- The smaller diameter fans on the 2.4m wide units are direct driven.
   The larger fans on the rest of the product line are equipped with a belt drive system.
- Fan(s) in corrosion resistant aluminum, encased in fan cylinder with removable fan guard. To reduce noise even further, choose for a low noise or Whisper Quiet fan reducing the noise even further with minimal impact on thermal performance.
- Easy removable UV-resistant plastic combined inlet shields at air inlet. Sunlight block to prevent biological growth in tower, air filter and water splash-out stop.

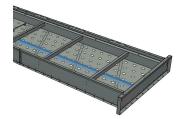


These consist of:

- Low pump gravity water distribution basin with wide non-clog plastic nozzles for uniform water distribution. You can easily clean and flush both nozzles and basin.
- Weir dams in the hot water basin for variable flow. These close off partly the hot water basin in periods of reduced load, resulting in up to 50% power savings on process pump and ensuring freeze free operation.
- A sloped cold water basin with:
  - -large hinged and inward swinging access door
  - -anti-vortexing **strainers** and **make up** both easily accessible from air inlet side.
- Optional internal walkway for easy access to the interior of the unit.

**Need more information?** Contact your local <u>BAC representative</u>.





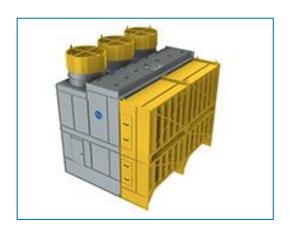


# Options and accessories

# Open cooling towers

# Options and accessories

Below is a listing of the main S1500E options and accessories. If your required option or accessory is not listed, look no further than your <u>local BAC representative</u>.



### **Sound attenuation**

Reducing noise at air **intake and discharge points** brings us closer to silent cooling equipment.



## **Whisper Quiet fan**

Reduce noise even further with **ultra low-noise** factory-tested fans.





## Removable fill

Telescopic fill support facilitates **fill replacement** onsite.



# **Basin heater package**

Thanks to our factory-installed heaters, the water stays at 4°C and **never freezes**, even during equipments downtime and however cold it gets outside.



## **Distribution basin covers**

Distribution basin covers on unit tops **prevent debris collecting in unit** water distribution basins.





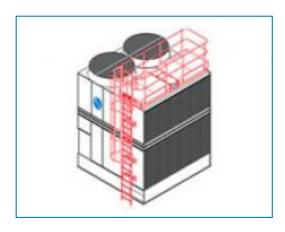
## **Internal walkway**

An internal walkway for easy access to the unit water basin.



## **Internal service platform**

An internal platform helping you access the unit top inside and safely inspect your cooling towers.



# Ladder, safety cage and handrail

A ladder, safety cage and handrails **all facilitate access to the top of the unit** and safe inspection of your cooling tower.





### **Motor removal davit**

For easy removal or lifting of the side motor.



## **Extended lubrication lines**

Extended lubrication lines with easily accessible grease fittings can be used **to lubricate** fan shaft bearings.



## Electric water level control package

For perfectly precise water level control, replace the standard mechanical valve with our electrical water level controller.





## Vibration cut out switch

When excessive vibration occurs, this switch shuts down the fan, ensuring your cooling equipment **operates safely**.



## Water treatment equipment

Devices to control water treatment are needed to ensure proper **cooling tower water care**. Not only does this help protect the components and fill pack, controlling corrosion, scaling and fouling, it also avoids the proliferation of harmful bacteria, including **legionella**, in the recirculating water.



### **Filter**

Separators and media filters efficiently **remove suspended solids** in the recirculating water, reducing system cleaning costs and optimizing water treatment results. Filtration helps you keep the recirculating water clean.





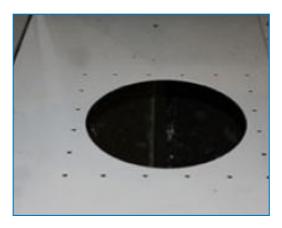
## Sump sweeper piping

Sump sweeper piping prevents sediment collecting in the cold water basin of the unit. A complete piping system, including nozzles, is installed in the basin of the tower for connection to side stream filtration equipment.



## **Clean out port**

Clean out port makes it easy to eliminate silt and sludge from the cooling tower basin when cleaning and flushing the sump.



## **Remote sump connection**

The best way to **prevent a sump freezing** is to use the auxiliary remote variety within a heated area. Shutting off the circulating pump allows all the water in the water distribution, as well as that in suspension and the sump to drain freely to the auxiliary sump.





**Flanges** 

Flanges facilitate **piping connections** on-site.



# S15E 0809-06

# Open cooling towers

# **Engineering data**

**REMARK:** Do not use for construction. Refer to factory certified dimensions & weights. This page includes data current at time of publication, which should be reconfirmed at the time of purchase. In the interest of product improvements, specifications, weights and dimensions are subject to change without notice.

#### **General notes**

- 1. All connections 100 mm and smaller are MPT. Connections 125 mm and larger are beveled-for-welding.
- 2. Make up, overflow, suction and drain connections can be provided on end opposite to that shown; consult your BAC representative.
- 3. Models 1012-09 thru 1012-10, 1018-09 thru 1018-10, 1212-09 thru 1212-12 and 1218-09 thru 1218-12 are shipped in two sections per cell. The top section heights are for model 1012-09 thru 1012-10 and 1212-09 thru 1212-12, 2501 mm. For models 1018-09 thru 1018-10 and 1218-09 thru 1218-12, 2562 mm.

S1500E cooling tower performance at standard conditions

Last update: 01/07/2024

S15E 0809-06





Model	Weights (kg)			Di	imensions (mm	)	Air Flow	Fan Motor	Fluid Inlet	Fluid	Make Up
	Oper. Weight (kg)	Ship. Weight(kg )	Heaviest Section (kg)	L	W	Н	(m³/s)	(kW)	ND (mm)	Outlet ND (mm)	ND (mm)
S15E 0809-0 6GE	3356	1719	1719	2737	2394	3336	17.0	(3x) 2.2	(1x) 200	(1x) 200	(1x) 40
S15E 0809-0 6HE	3365	1728	1728	2737	2394	3336	20.0	(3x) 4.0	(1x) 200	(1x) 200	(1x) 40



# S15E 0812-06

# Open cooling towers

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S1500E cooling tower performance at standard conditions

Last update: 01/07/2024

S15E 0812-06





Model	Weights (kg)			D	imensions (mm	1)	Air Flow	Fan Motor	Fluid Inlet	Fluid	Make Up
	Oper. Weight (kg)	Ship. Weight(kg )	Heaviest Section (kg)	L	W	н	(m³/s)	(kW)	ND (mm)	Outlet ND (mm)	ND (mm)
S15E 0812-0 6GE	4477	2064	2064	3651	2394	3336	19.0	(3x) 2.2	(1x) 200	(1x) 200	(1x) 40
S15E 0812-0 6HE	4486	2073	2073	3651	2394	3336	23.0	(3x) 4.0	(1x) 200	(1x) 200	(1x) 40
S15E 0812-0 6JE	4531	2118	2118	3651	2394	3336	25.0	(3x) 5.5	(1x) 200	(1x) 200	(1x) 40



# S15E 1012-06

# Open cooling towers

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- 3. Models 1012-09 thru 1012-10, 1018-09 thru 1018-10, 1212-09 thru 1212-12 and 1218-09 thru 1218-12 are shipped in two sections per cell. The top section heights are for model 1012-09 thru 1012-10 and 1212-09 thru 1212-12, 2501 mm. For models 1018-09 thru 1018-10 and 1218-09 thru 1218-12, 2562 mm.

S1500E cooling tower performance at standard conditions

**Last update:** 01/07/2024

S15E 1012-06





Model		Weights (kg)		Di	imensions (mm	)	Air Flow	Fan Motor	Fluid Inlet	Fluid	Make Up
	Oper. Weight (kg)	Ship. Weight(kg )	Heaviest Section (kg)	L	W	Н	(m³/s)	(kW)	ND (mm)	Outlet ND (mm)	ND (mm)
S15E 1012-0 6HE	5103	2436	2436	3651	2997	3091	24.0	(2x) 4.0	(1x) 200	(1x) 200	(1x) 40
S15E 1012-0 6JE	5148	2481	2481	3651	2997	3091	27.0	(2x) 5.5	(1x) 200	(1x) 200	(1x) 40
S15E 1012-0 6KE	5161	2494	2494	3651	2997	3091	29.0	(2x) 7.5	(1x) 200	(1x) 200	(1x) 40



# S15E 1012-09 - 1012-10

## Open cooling towers

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S1500E cooling tower performance at standard conditions

Last update: 01/07/2024

S15E 1012-09 - 1012-10





Model		Weights (kg)		D	imensions (mn	n)	Air Flow	Fan Motor	Fluid Inlet	Fluid	Make Up
	Oper. Weight (kg)	Ship. Weight(kg )	Heaviest Section (kg)	L	W	Н	(m³/s)	(kW)	ND (mm)	Outlet ND (mm)	ND (mm)
S15E 1012-0 9JE	6636	3197	1914	3651	2997	4358	31.0	(2x) 5.5	(1x) 250	(1x) 250	(1x) 40
S15E 1012-0 9KE	6649	3210	1927	3651	2997	4358	34.0	(2x) 7.5	(1x) 250	(1x) 250	(1x) 40
S15E 1012-0 9LE	6705	3266	1983	3651	2997	4358	38.0	(2x) 11.0	(1x) 250	(1x) 250	(1x) 40
S15E 1012-1 0JE	6912	3347	1914	3651	2997	4765	32.0	(2x) 5.5	(1x) 250	(1x) 250	(1x) 40
S15E 1012-1 0KE	6925	3360	1927	3651	2997	4765	35.0	(2x) 7.5	(1x) 250	(1x) 250	(1x) 40
S15E 1012-1 0LE	6981	3416	1983	3651	2997	4765	40.0	(2x) 11.0	(1x) 250	(1x) 250	(1x) 40



# S15E 1018-09 - 1018-10

# Open cooling towers

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S1500E cooling tower performance at standard conditions

Last update: 01/07/2024

S15E 1018-09 - 1018-10





Model		Weights (kg)			imensions (mr	n)	Air Flow	Fan Motor	Fluid Inlet	Fluid	Make Up
	Oper. Weight (kg)	Ship. Weight(kg )	Heaviest Section (kg)	L	W	Н	(m³/s)	(kW)	ND (mm)	Outlet ND (mm)	ND (mm)
S15E 1018-0 9JE	10758	4957	2925	5480	2997	4570	47.0	(3x) 5.5	(1x) 250	(1x) 300	(1x) 40
S15E 1018-0 9KE	10779	4978	2946	5480	2997	4570	52.0	(3x) 7.5	(1x) 250	(1x) 300	(1x) 40
S15E 1018-0 9LE	10947	5146	3114	5480	2997	4570	58.0	(3x) 11.0	(1x) 250	(1x) 300	(1x) 40
S15E 1018-1 0JE	11257	5161	2925	5480	2997	4976	48.0	(3x) 5.5	(1x) 250	(1x) 300	(1x) 40
\$15E 1018-1 0KE	11278	5182	2946	5480	2997	4976	53.0	(3x) 7.5	(1x) 250	(1x) 300	(1x) 40
S15E 1018-1 0LE	11446	5350	3114	5480	2997	4976	60.0	(3x) 11.0	(1x) 250	(1x) 300	(1x) 40



# S15E 1212-07

# Open cooling towers

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S1500E cooling tower performance at standard conditions

Last update: 01/07/2024

S15E 1212-07





Model	Weights (kg)			Di	mensions (mm	1)	Air Flow	Fan Motor	Fluid Inlet	Fluid	Make Up
	Oper. Weight (kg)	Ship. Weight(kg )	Heaviest Section (kg)	L	W	Н	(m³/s)	(kW)	ND (mm)	Outlet ND (mm)	ND (mm)
S15E 1212-0 7JE	6423	2862	2862	3651	3607	3497	31.0	(2x) 5.5	(1x) 250	(1x) 250	(1x) 40
S15E 1212-0 7KE	6436	2876	2876	3651	3607	3497	34.0	(2x) 7.5	(1x) 250	(1x) 250	(1x) 40



# S15E 1212-09 - 1212-12

## Open cooling towers

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S1500E cooling tower performance at standard conditions

Last update: 01/07/2024

S15E 1212-09 - 1212-12





Model		Weights (kg)		D	imensions (mn	1)	Air Flow	Fan Motor	Fluid Inlet	Fluid	Make Up
	Oper. Weight (kg)	Ship. Weight(kg )	Heaviest Section (kg)	L	W	н	(m³/s)	(kW)	ND (mm)	Outlet ND (mm)	ND (mm)
S15E	7607	3656	2109	3651	3607	4358	35.0	(2x)	(1x)	(1x)	(1x) 40
1212-0								5.5	250	250	
9JE											
S15E	7620	3670	2123	3651	3607	4358	38.0	(2x)	(1x)	(1x)	(1x) 40
1212-0								7.5	250	250	
9KE											
S15E	7734	3783	2236	3651	3607	4358	43.0	(2x)	(1x)	(1x)	(1x) 40
1212-0								11.0	250	250	
9LE											
S15E	7942	3833	2123	3651	3607	4765	40.0	(2x)	(1x)	(1x)	(1x) 40
1212-1								7.5	250	250	
0KE											
S15E	8056	3946	2236	3651	3607	4765	45.0	(2x)	(1x)	(1x)	(1x) 40
1212-1								11.0	250	250	
0LE							1				
S15E	8110	4001	2291	3651	3607	4765	49.0	(2x)	(1x)	(1x)	(1x) 40
1212-1								15.0	250	250	
0ME											
S15E	8337	3996	2123	3651	3607	5171	41.0	(2x)	(1x)	(1x)	(1x) 40
1212-1								7.5	250	250	
1KE											
S15E	8450	4110	2236	3651	3607	5171	46.0	(2x)	(1x)	(1x)	(1x) 40
1212-1								11.0	250	250	
1LE											
S15E	8505	4164	2291	3651	3607	5171	51.0	(2x)	(1x)	(1x)	(1x) 40
1212-1								15.0	250	250	
1ME											
S15E	8505	4164	2123	3651	3607	5577	43.0	(2x)	(1x)	(1x)	(1x) 40
1212-1								7.5	250	250	
2KE											
S15E	8618	4277	2236	3651	3607	5577	48.0	(2x)	(1x)	(1x)	(1x) 40
1212-1								11.0	250	250	
2LE											
S15E	8673	4332	2291	3651	3607	5577	52.0	(2x)	(1x)	(1x)	(1x) 40
1212-1								15.0	250	250	
2ME											



# S15E 1218-07

# Open cooling towers

# **Engineering data**

**REMARK:** Do not use for construction. Refer to factory certified dimensions & weights. This page includes data current at time of publication, which should be reconfirmed at the time of purchase. In the interest of product improvements, specifications, weights and dimensions are subject to change without notice.

#### General notes

- 1. All connections 100 mm and smaller are MPT. Connections 125 mm and larger are beveled-for-welding.
- 2. Make up, overflow, suction and drain connections can be provided on end opposite to that shown; consult your BAC representative.
- 3. Models 1012-09 thru 1012-10, 1018-09 thru 1018-10, 1212-09 thru 1212-12 and 1218-09 thru 1218-12 are shipped in two sections per cell. The top section heights are for model 1012-09 thru 1012-10 and 1212-09 thru 1212-12, 2501 mm. For models 1018-09 thru 1018-10 and 1218-09 thru 1218-12, 2562 mm.

S1500E cooling tower performance at standard conditions

Last update: 01/07/2024

S15E 1218-07





Model		Weights (kg)		Di	imensions (mm	1)	Air Flow	Fan Motor	Fluid Inlet	Fluid	Make Up
	Oper. Weight (kg)	Ship. Weight(kg )	Heaviest Section (kg)	L	W	Н	(m³/s)	(kW)	ND (mm)	Outlet ND (mm)	ND (mm)
S15E 1218-0 7JE	10646	4391	4391	5480	3607	3715	47.0	(3x) 5.5	(1x) 250	(1x) 300	(1x) 40
S15E 1218-0 7KE	10664	4409	4409	5480	3607	3715	51.0	(3x) 7.5	(1x) 250	(1x) 300	(1x) 40



## S15E 1218-09 - 1218-12

### Open cooling towers

### **Engineering data**

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#### **General notes**

- 1. All connections 100 mm and smaller are MPT. Connections 125 mm and larger are beveled-for-welding.
- 2. Make up, overflow, suction and drain connections can be provided on end opposite to that shown; consult your BAC representative.
- 3. Models 1012-09 thru 1012-10, 1018-09 thru 1018-10, 1212-09 thru 1212-12 and 1218-09 thru 1218-12 are shipped in two sections per cell. The top section heights are for model 1012-09 thru 1012-10 and 1212-09 thru 1212-12, 2501 mm. For models 1018-09 thru 1018-10 and 1218-09 thru 1218-12, 2562 mm.

S1500E cooling tower performance at standard conditions

Last update: 01/07/2024

S15E 1218-09 - 1218-12





Model		Weights (kg)		D	imensions (mn		Air Flow	Fan Motor	Fluid Inlet	Fluid	Make Up
	Oper. Weight (kg)	Ship. Weight(kg	Heaviest Section (kg)	L	W	Н	(m³/s)	(kW)	ND (mm)	Outlet ND (mm)	ND (mm)
S15E	12347	5502	3162	5480	3607	4570	52.0	(3x)	(1x)	(1x)	(1x) 40
1218-0								5.5	250	300	' '
9JE											
S15E	12365	5520	3180	5480	3607	4570	58.0	(3x)	(1x)	(1x)	(1x) 40
1218-0								7.5	250	300	' '
9KE											
S15E	12537	5693	3352	5480	3607	4570	65.0	(3x)	(1x)	(1x)	(1x) 40
1218-0								11.0	250	300	
9LE											
S15E	12955	5752	3180	5480	3607	4976	60.0	(3x)	(1x)	(1x)	(1x) 40
1218-1								7.5	250	300	
0KE											
S15E	13127	5924	3352	5480	3607	4976	67.0	(3x)	(1x)	(1x)	(1x) 40
1218-1							1	11.0	250	300	
0LE											
S15E	13209	6006	3434	5480	3607	4976	74.0	(3x)	(1x)	(1x)	(1x) 40
1218-1								15.0	250	300	
0ME											
S15E	13308	5987	3180	5480	3607	5382	62.0	(3x)	(1x)	(1x)	(1x) 40
1218-1								7.5	250	300	
1KE											
S15E	13481	6160	3352	5480	3607	5382	70.0	(3x)	(1x)	(1x)	(1x) 40
1218-1								11.0	250	300	
1LE											
S15E	13562	6241	3434	5480	3607	5382	77.0	(3x)	(1x)	(1x)	(1x) 40
1218-1								15.0	250	300	
1ME											
S15E	13785	6228	3180	5480	3607	5789	64.0	(3x)	(1x)	(1x)	(1x) 40
1218-1								7.5	250	300	
2KE											
S15E	13957	6400	3352	5480	3607	5789	72.0	(3x)	(1x)	(1x)	(1x) 40
1218-1								11.0	250	300	
2LE											
S15E	14039	6482	3434	5480	3607	5789	79.0	(3x)	(1x)	(1x)	(1x) 40
1218-1								15.0	250	300	
2ME											



# XES15E 0809-06

## Open cooling towers

### **Engineering data**

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#### General notes

- 1. All connections 100 mm and smaller are MPT. Connections 125 mm and larger are beveled-for-welding.
- 2. Make up, overflow, suction and drain connections can be provided on end opposite to that shown; consult your BAC representative.
- 3. Models 1012-09 thru 1012-10, 1018-09 thru 1018-10, 1212-09 thru 1212-12 and 1218-09 thru 1218-12 are shipped in two sections per cell. The top section heights are for model 1012-09 thru 1012-10 and 1212-09 thru 1212-12, 2501 mm. For models 1018-09 thru 1018-10 and 1218-09 thru 1218-12, 2562 mm.

S1500E cooling tower performance at standard conditions

Last update: 01/07/2024

XES15E 0809-06





Model		Weights (kg)		Di	imensions (mm	)	Air Flow	Fan Motor	Fluid Inlet	Fluid	Make Up
	Oper. Weight (kg)	Ship. Weight(kg )	Heaviest Section (kg)	L	W	Н	(m³/s)	(kW)	ND (mm)	Outlet ND (mm)	ND (mm)
XES15 E 0809- 06DE	3302	1665	1665	2737	2394	3336	12.0	(3x) 0.75	(1x) 200	(1x) 200	(1x) 40
XES15 E 0809- 06EE	3302	1665	1665	2737	2394	3336	14.0	(3x) 1.1	(1x) 200	(1x) 200	(1x) 40
XES15 E 0809- 06FE	3329	1692	1692	2737	2394	3336	15.0	(3x) 1.5	(1x) 200	(1x) 200	(1x) 40



# XES15E 0812-06

## Open cooling towers

### **Engineering data**

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#### General notes

- 1. All connections 100 mm and smaller are MPT. Connections 125 mm and larger are beveled-for-welding.
- 2. Make up, overflow, suction and drain connections can be provided on end opposite to that shown; consult your BAC representative.
- 3. Models 1012-09 thru 1012-10, 1018-09 thru 1018-10, 1212-09 thru 1212-12 and 1218-09 thru 1218-12 are shipped in two sections per cell. The top section heights are for model 1012-09 thru 1012-10 and 1212-09 thru 1212-12, 2501 mm. For models 1018-09 thru 1018-10 and 1218-09 thru 1218-12, 2562 mm.

S1500E cooling tower performance at standard conditions

Last update: 01/07/2024

XES15E 0812-06





Model		Weights (kg)		D	imensions (mm	1)	Air Flow	Fan Motor	Fluid Inlet	Fluid	Make Up
	Oper. Weight (kg)	Ship. Weight(kg )	Heaviest Section (kg)	L	W	н	(m³/s)	(kW)	ND (mm)	Outlet ND (mm)	ND (mm)
XES15 E 0812- 06DE	4423	2009	2009	3651	2394	3336	13.0	(3x) 0.75	(1x) 200	(1x) 200	(1x) 40
XES15 E 0812- 06EE	4423	2009	2009	3651	2394	3336	15.0	(3x) 1.1	(1x) 200	(1x) 200	(1x) 40
XES15 E 0812- 06FE	4450	2037	2037	3651	2394	3336	17.0	(3x) 1.5	(1x) 200	(1x) 200	(1x) 40



# XES15E 1012-06

## Open cooling towers

### **Engineering data**

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#### General notes

- 1. All connections 100 mm and smaller are MPT. Connections 125 mm and larger are beveled-for-welding.
- 2. Make up, overflow, suction and drain connections can be provided on end opposite to that shown; consult your BAC representative.
- 3. Models 1012-09 thru 1012-10, 1018-09 thru 1018-10, 1212-09 thru 1212-12 and 1218-09 thru 1218-12 are shipped in two sections per cell. The top section heights are for model 1012-09 thru 1012-10 and 1212-09 thru 1212-12, 2501 mm. For models 1018-09 thru 1018-10 and 1218-09 thru 1218-12, 2562 mm.

S1500E cooling tower performance at standard conditions

Last update: 01/07/2024

XES15E 1012-06





Model		Weights (kg)			imensions (mm	1)	Air Flow	Fan Motor	Fluid Inlet	Fluid	Make Up
	Oper. Weight (kg)	Ship. Weight(kg )	Heaviest Section (kg)	L	W	н	(m³/s)	(kW)	ND (mm)	Outlet ND (mm)	ND (mm)
XES15 E 1012- 06EE	5048	2381	2381	3651	2997	3091	16.0	(2x) 1.1	(1x) 200	(1x) 200	(1x) 40
XES15 E 1012- 06FE	5067	2400	2400	3651	2997	3091	18.0	(2x) 1.5	(1x) 200	(1x) 200	(1x) 40
XES15 E 1012- 06GE	5094	2427	2427	3651	2997	3091	20.0	(2x) 2.2	(1x) 200	(1x) 200	(1x) 40



## XES15E 1012-09 - 1012-10

### Open cooling towers

### **Engineering data**

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#### General notes

- 1. All connections 100 mm and smaller are MPT. Connections 125 mm and larger are beveled-for-welding.
- 2. Make up, overflow, suction and drain connections can be provided on end opposite to that shown; consult your BAC representative.
- 3. Models 1012-09 thru 1012-10, 1018-09 thru 1018-10, 1212-09 thru 1212-12 and 1218-09 thru 1218-12 are shipped in two sections per cell. The top section heights are for model 1012-09 thru 1012-10 and 1212-09 thru 1212-12, 2501 mm. For models 1018-09 thru 1018-10 and 1218-09 thru 1218-12, 2562 mm.

S1500E cooling tower performance at standard conditions

Last update: 01/07/2024

XES15E 1012-09 - 1012-10





Model		Weights (kg)		D	imensions (mn	n)	Air Flow	Fan Motor	Fluid Inlet	Fluid	Make Up
	Oper. Weight (kg)	Ship. Weight(kg )	Heaviest Section (kg)	L	W	Н	(m³/s)	(kW)	ND (mm)	Outlet ND (mm)	ND (mm)
XES15 E 1012- 09EE	6536	3098	1814	3651	2997	4358	19.0	(2x) 1.1	(1x) 250	(1x) 250	(1x) 40
XES15 E 1012- 09FE	6554	3116	1833	3651	2997	4358	20.0	(2x) 1.5	(1x) 250	(1x) 250	(1x) 40
XES15 E 1012- 09GE	6582	3143	1860	3651	2997	4358	23.0	(2x) 2.2	(1x) 250	(1x) 250	(1x) 40
XES15 E 1012- 09HE	6591	3152	1869	3651	2997	4358	28.0	(2x) 4.0	(1x) 250	(1x) 250	(1x) 40
XES15 E 1012- 10EE	6813	3248	1814	3651	2997	4765	19.0	(2x) 1.1	(1x) 250	(1x) 250	(1x) 40
XES15 E 1012- 10FE	6831	3266	1833	3651	2997	4765	21.0	(2x) 1.5	(1x) 250	(1x) 250	(1x) 40
XES15 E 1012- 10GE	6858	3293	1860	3651	2997	4765	24.0	(2x) 2.2	(1x) 250	(1x) 250	(1x) 40
XES15 E 1012- 10HE	6867	3302	1869	3651	2997	4765	29.0	(2x) 4.0	(1x) 250	(1x) 250	(1x) 40



## XES15E 1018-09 - 1018-10

### Open cooling towers

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#### General notes

- 1. All connections 100 mm and smaller are MPT. Connections 125 mm and larger are beveled-for-welding.
- 2. Make up, overflow, suction and drain connections can be provided on end opposite to that shown; consult your BAC representative.
- 3. Models 1012-09 thru 1012-10, 1018-09 thru 1018-10, 1212-09 thru 1212-12 and 1218-09 thru 1218-12 are shipped in two sections per cell. The top section heights are for model 1012-09 thru 1012-10 and 1212-09 thru 1212-12, 2501 mm. For models 1018-09 thru 1018-10 and 1218-09 thru 1218-12, 2562 mm.

S1500E cooling tower performance at standard conditions

Last update: 01/07/2024

XES15E 1018-09 - 1018-10





Model		Weights (kg)		D	imensions (mn	n)	Air Flow	Fan Motor	Fluid Inlet	Fluid	Make Up
	Oper. Weight (kg)	Ship. Weight(kg )	Heaviest Section (kg)	L	W	Н	(m³/s)	(kW)	ND (mm)	Outlet ND (mm)	ND (mm)
XES15 E 1018- 09EE	10610	4808	2776	5480	2997	4570	28.0	(3x) 1.1	(1x) 250	(1x) 300	(1x) 40
XES15 E 1018- 09FE	10637	4835	2803	5480	2997	4570	31.0	(3x) 1.5	(1x) 250	(1x) 300	(1x) 40
XES15 E 1018- 09GE	10678	4876	2844	5480	2997	4570	35.0	(3x) 2.2	(1x) 250	(1x) 300	(1x) 40
XES15 E 1018- 09HE	10691	4890	2858	5480	2997	4570	42.0	(3x) 4.0	(1x) 250	(1x) 300	(1x) 40
XES15 E 1018- 10EE	11108	5012	2776	5480	2997	4976	29.0	(3x) 1.1	(1x) 250	(1x) 300	(1x) 40
XES15 E 1018- 10FE	11136	5039	2803	5480	2997	4976	32.0	(3x) 1.5	(1x) 250	(1x) 300	(1x) 40
XES15 E 1018- 10GE	11177	5080	2844	5480	2997	4976	36.0	(3x) 2.2	(1x) 250	(1x) 300	(1x) 40
XES15 E 1018- 10HE	11190	5094	2858	5480	2997	4976	44.0	(3x) 4.0	(1x) 250	(1x) 300	(1x) 40



# XES15E 1212-07

## Open cooling towers

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#### General notes

- 1. All connections 100 mm and smaller are MPT. Connections 125 mm and larger are beveled-for-welding.
- 2. Make up, overflow, suction and drain connections can be provided on end opposite to that shown; consult your BAC representative.
- 3. Models 1012-09 thru 1012-10, 1018-09 thru 1018-10, 1212-09 thru 1212-12 and 1218-09 thru 1218-12 are shipped in two sections per cell. The top section heights are for model 1012-09 thru 1012-10 and 1212-09 thru 1212-12, 2501 mm. For models 1018-09 thru 1018-10 and 1218-09 thru 1218-12, 2562 mm.

S1500E cooling tower performance at standard conditions

Last update: 01/07/2024

XES15E 1212-07





Model		Weights (kg)		D	imensions (mm	1)	Air Flow	Fan Motor	Fluid Inlet	Fluid	Make Up
	Oper. Weight (kg)	Ship. Weight(kg )	Heaviest Section (kg)	L	W	н	(m³/s)	(kW)	ND (mm)	Outlet ND (mm)	ND (mm)
XES15 E 1212- 07EE	6323	2762	2762	3651	3607	3497	19.0	(2x) 1.1	(1x) 250	(1x) 250	(1x) 40
XES15 E 1212- 07FE	6341	2781	2781	3651	3607	3497	21.0	(2x) 1.5	(1x) 250	(1x) 250	(1x) 40
XES15 E 1212- 07GE	6368	2808	2808	3651	3607	3497	23.0	(2x) 2.2	(1x) 250	(1x) 250	(1x) 40
XES15 E 1212- 07HE	6378	2817	2817	3651	3607	3497	28.0	(2x) 4.0	(1x) 250	(1x) 250	(1x) 40



## XES15E 1212-09 - 1212-12

### Open cooling towers

### **Engineering data**

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#### General notes

- 1. All connections 100 mm and smaller are MPT. Connections 125 mm and larger are beveled-for-welding.
- 2. Make up, overflow, suction and drain connections can be provided on end opposite to that shown; consult your BAC representative.
- 3. Models 1012-09 thru 1012-10, 1018-09 thru 1018-10, 1212-09 thru 1212-12 and 1218-09 thru 1218-12 are shipped in two sections per cell. The top section heights are for model 1012-09 thru 1012-10 and 1212-09 thru 1212-12, 2501 mm. For models 1018-09 thru 1018-10 and 1218-09 thru 1218-12, 2562 mm.

S1500E cooling tower performance at standard conditions

Last update: 01/07/2024

XES15E 1212-09 - 1212-12



Model		Weights (kg)			imensions (mm		Air Flow	Fan Motor	Fluid Inlet	Fluid	Make Up
	Oper. Weight	Ship. Weight(kg	Heaviest Section	L	W	Н	(m³/s)	(kW)	ND (mm)	Outlet ND (mm)	ND (mm)
VEOAE	(kg)	)	(kg)	0054	0007	4050	04.0	(0-1)	(4)		(4) 40
XES15	7507	3556	2009	3651	3607	4358	21.0	(2x)	(1x)	(1x)	(1x) 40
E 1212-								1.1	250	250	
09EE XES15	7525	3574	2028	3651	3607	4358	23.0	(2v)	(4)	(4)	(1x) 40
E 1212-	7525	35/4	2020	3031	3007	4330	23.0	(2x) 1.5	(1x) 250	(1x) 250	(1x) 40
09FE								1.5	230	230	
XES15	7552	3602	2055	3651	3607	4358	26.0	(2x)	(1x)	(1x)	(1x) 40
E 1212-		5552	-000	555.	0007			2.2	250	250	(12, 10
09GE									-00	-00	
XES15	7561	3611	2064	3651	3607	4358	32.0	(2x)	(1x)	(1x)	(1x) 40
E 1212-								4.0	250	250	` ′
09HE											
XES15	7829	3719	2009	3651	3607	4765	22.0	(2x)	(1x)	(1x)	(1x) 40
E 1212-								1.1	250	250	' '
10EE											
XES15	7847	3738	2028	3651	3607	4765	24.0	(2x)	(1x)	(1x)	(1x) 40
E 1212-								1.5	250	250	
10FE											
XES15	7874	3765	2055	3651	3607	4765	27.0	(2x)	(1x)	(1x)	(1x) 40
E 1212-								2.2	250	250	
10GE											
XES15	7883	3774	2064	3651	3607	4765	33.0	(2x)	(1x)	(1x)	(1x) 40
E 1212-								4.0	250	250	
10HE											
XES15	7929	3819	2109	3651	3607	4765	36.0	(2x)	(1x)	(1x)	(1x) 40
E 1212-								5.5	250	250	
10JE	0004	2000	0000	0054	200=	=4=4		(0.)	(4.)	(4.)	(4 ) 40
XES15	8224	3883	2009	3651	3607	5171	23.0	(2x)	(1x)	(1x)	(1x) 40
E 1212-								1.1	250	250	
11EE	8242	3901	2020	2054	2607	E474	25.0	(2)	(4)	(4 )	(4×) 40
XES15 E 1212-	0242	3901	2028	3651	3607	5171	25.0	(2x)	(1x)	(1x)	(1x) 40
11FE								1.5	250	250	
XES15	8269	3928	2055	3651	3607	5171	28.0	(2x)	(1x)	(1x)	(1x) 40
E 1212-	0203	3320	2000	3031	3007	3171	20.0	2.2	250	250	(17) 40
11GE									200	200	
XES15	8278	3937	2064	3651	3607	5171	34.0	(2x)	(1x)	(1x)	(1x) 40
E 1212-	02.0	0007		000.	0007	0.7.	04.0	4.0	250	250	(12) 40
11HE								""	-00	-00	
XES15	8323	3983	2109	3651	3607	5171	38.0	(2x)	(1x)	(1x)	(1x) 40
E 1212-	0020			5551	333.		***	5.5	250	250	(,
11JE											
XES15	8391	4051	2041	3651	3607	5577	24.0	(2x)	(1x)	(1x)	(1x) 40
E 1212-	-							1.1	250	250	` ′ *
12EE											
XES15	8410	4069	2041	3651	3607	5577	26.0	(2x)	(1x)	(1x)	(1x) 40
E 1212-								1.5	250	250	'
12FE											
XES15	8437	4096	2055	3651	3607	5577	29.0	(2x)	(1x)	(1x)	(1x) 40
E 1212-								2.2	250	250	
12GE											
XES15	8446	4105	2064	3651	3607	5577	35.0	(2x)	(1x)	(1x)	(1x) 40
E 1212-								4.0	250	250	
12HE											
XES15	8491	4150	2109	3651	3607	5577	39.0	(2x)	(1x)	(1x)	(1x) 40



E 1212-				5.5	250	250	
12JE							



# XES15E 1218-07

## Open cooling towers

### **Engineering data**

**REMARK:** Do not use for construction. Refer to factory certified dimensions & weights. This page includes data current at time of publication, which should be reconfirmed at the time of purchase. In the interest of product improvements, specifications, weights and dimensions are subject to change without notice.

#### **General notes**

- 1. All connections 100 mm and smaller are MPT. Connections 125 mm and larger are beveled-for-welding.
- 2. Make up, overflow, suction and drain connections can be provided on end opposite to that shown; consult your BAC representative.
- 3. Models 1012-09 thru 1012-10, 1018-09 thru 1018-10, 1212-09 thru 1212-12 and 1218-09 thru 1218-12 are shipped in two sections per cell. The top section heights are for model 1012-09 thru 1012-10 and 1212-09 thru 1212-12, 2501 mm. For models 1018-09 thru 1018-10 and 1218-09 thru 1218-12, 2562 mm.

S1500E cooling tower performance at standard conditions

Last update: 01/07/2024

XES15E 1218-07





Model		Weights (kg)		D	imensions (mm	1)	Air Flow	Fan Motor	Fluid Inlet	Fluid	Make Up
	Oper. Weight (kg)	Ship. Weight(kg )	Heaviest Section (kg)	L	W	н	(m³/s)	(kW)	ND (mm)	Outlet ND (mm)	ND (mm)
XES15 E 1218- 07EE	10496	4241	4241	5480	3607	3715	28.0	(3x) 1.1	(1x) 250	(1x) 300	(1x) 40
XES15 E 1218- 07FE	10523	4268	4268	5480	3607	3715	31.0	(3x) 1.5	(1x) 250	(1x) 300	(1x) 40
XES15 E 1218- 07GE	10564	4309	4309	5480	3607	3715	35.0	(3x) 2.2	(1x) 250	(1x) 300	(1x) 40
XES15 E 1218- 07HE	10578	4323	4323	5480	3607	3715	42.0	(3x) 4.0	(1x) 250	(1x) 300	(1x) 40



## XES15E 1218-09 - 1218-12

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S1500E cooling tower performance at standard conditions

Last update: 01/07/2024

XES15E 1218-09 - 1218-12



Model		Weights (kg)			imensions (mm		Air Flow	Fan Motor	Fluid Inlet	Fluid	Make Up
	Oper. Weight	Ship. Weight(kg	Heaviest Section	L	W	Н	(m³/s)	(kW)	ND (mm)	Outlet ND (mm)	ND (mm)
	(kg)	)	(kg)								
XES15	12197	5352	3012	5480	3607	4570	32.0	(3x)	(1x)	(1x)	(1x) 40
E 1218-								1.1	250	300	
09EE	40004	<b>5000</b>	2000	<b>-</b> 400	200=	4550		(0.)	(4.)	(4.)	(4 ) 40
XES15	12224	5380	3039	5480	3607	4570	35.0	(3x)	(1x)	(1x)	(1x) 40
E 1218-								1.5	250	300	
09FE	40005	5400	0000	F 400	0007	4570	40.0	(0)	(4)	(4)	(4) 40
XES15	12265	5420	3080	5480	3607	4570	40.0	(3x)	(1x)	(1x)	(1x) 40
E 1218-								2.2	250	300	
09GE XES15	42270	5434	2002	E400	2607	4570	48.0	(2)	(4 )	(4 )	(4) 40
	12279	5434	3093	5480	3607	4570	40.0	(3x)	(1x)	(1x)	(1x) 40
E 1218-								4.0	250	300	
09HE XES15	12787	5584	3012	5480	3607	4976	33.0	(2)	(4 v)	(4)	(1x) 40
E 1218-	12/0/	3304	3012	3460	3607	49/0	33.0	(3x) 1.1	(1x) 250	(1x) 300	(1X) 40
10EE								'.'	250	300	
XES15	12814	5611	3039	5480	3607	4976	37.0	(3x)	(1x)	(1x)	(1x) 40
E 1218-	12014	3611	3039	3460	3607	49/0	37.0	1.5	250	300	(1X) 40
10FE								1.5	250	300	
XES15	12855	5652	3080	5480	3607	4976	41.0	/2×\	(1v)	(1v)	(1x) (0
E 1218-	12000	3652	3000	3460	3607	49/0	41.0	(3x)	(1x)	(1x)	(1x) 40
10GE								2.2	250	300	
XES15	12868	5665	3093	5480	3607	4976	50.0	(2v)	(4 v)	(4 v)	(1) (1)
E 1218-	12000	3665	3093	3460	3607	49/0	50.0	(3x)	(1x)	(1x)	(1x) 40
10HE								4.0	250	300	
XES15	12936	5733	3162	5480	3607	4976	55.0	(3v)	(1x)	(1x)	(1x) 40
E 1218-	12930	3733	3102	3400	3007	4970	33.0	(3x) 5.5	250	300	(1X) 40
10JE								3.5	250	300	
XES15	13141	5820	3012	5480	3607	5382	35.0	(3x)	(1x)	(1x)	(1x) 40
E 1218-	13141	3020	3012	3400	3007	3302	33.0	1.1	250	300	(17) 40
11EE								""	200	300	
XES15	13168	5847	3039	5480	3607	5382	38.0	(3x)	(1x)	(1x)	(1x) 40
E 1218-	10100	0047	0000	0400	0007	0002	00.0	1.5	250	300	(12) 40
11FE									200		
XES15	13209	5888	3080	5480	3607	5382	43.0	(3x)	(1x)	(1x)	(1x) 40
E 1218-	10200			0.00	333.	****		2.2	250	300	(,
11GE											
XES15	13222	5901	3093	5480	3607	5382	52.0	(3x)	(1x)	(1x)	(1x) 40
E 1218-		5551		0.00	555.	0002	02.0	4.0	250	300	(12, 10
11HE								"			
XES15	13290	5969	3162	5480	3607	5382	57.0	(3x)	(1x)	(1x)	(1x) 40
E 1218-								5.5	250	300	
11JE											
XES15	13617	6060	3048	5480	3607	5789	36.0	(3x)	(1x)	(1x)	(1x) 40
E 1218-								1.1	250	300	`,
12EE											
XES15	13644	6087	3048	5480	3607	5789	39.0	(3x)	(1x)	(1x)	(1x) 40
E 1218-								1.5	250	300	` ′
12FE											
XES15	13685	6128	3080	5480	3607	5789	44.0	(3x)	(1x)	(1x)	(1x) 40
E 1218-								2.2	250	300	` ′
12GE											
XES15	13698	6142	3093	5480	3607	5789	53.0	(3x)	(1x)	(1x)	(1x) 40
E 1218-								4.0	250	300	` ′ '
12HE											
XES15	13767	6210	3162	5480	3607	5789	58.0	(3x)	(1x)	(1x)	(1x) 40
I	I	I	I	I	I	I	I	1 ' '	1 ' '	1 ' '	1 ' '



E 1218-				5.5	250	300		
12JE								